# Mastercam.



#### QUICK REFERENCE CARD

loon	Function	Ceyboard Shortcut	loon	Function	Keyboard Shortcut
N	Analyze entities	F4	7	Mastercam version, SIM serial number	r Alt+V
W.	AutoSave	Alt+A	3	Motion controller rotation point	Alt+F12
1	C-Hook or user app	Alt+C		Pan	Arrow keys
EX	Configure Mastercam	Alt+F8		Paste from dipboard	Ctrl+V
100	Copy to clipboard	Ctrl+C	3	Previous view	Alt+P
30	Cut to dipboard	Ctrl+X	-	Redo an event that has been undone	Ctrl+Y
0	Delete	F5		Regenerate screen	Shift+Ctrl+R
9	Drafting global options	Alt+D		Repaint	F3
23	Exit Mastercam	Alt+F4		Rotate	Alt+Arrow keys
0	Fit geometry to screen	Alt+F1	Kham.	Select all	Ctrl+A
0	Gvlew-Back	E+IIA	Depart	Selection grid options	Alt+G
0	Gview-Bottom	Alt+4	9	Shading on/off	Alt+S
100	Gview-Front	Alt+2	*	Showhide all axes (WCS, Cplane, Tpla	ne) Alt+F9
9	Gview-Isometric	Alt+7	X.	Show/hide coordinate axes	F9
10	Gview-Left	Alt+6	3	Show/hide displayed toolpaths	Alt+T
U	Gview-Previous	Alt+P		Showhide Operations Manager pane	Alt+O
130	Gview-Right	Alt+5	->	Undo the last creation or event	Alt+U, Ctrl+U, Ctrl+Z
3	Gview-Top	Alt+1	9	Unzoom to 80% of original	Alt+F2
100	Help	Alt+H	1000	Unzoom to previous or 50% of original	F2
	Hide entities	Alt+E	(0)	Zoom around target point	Ctrl+F1
	Level Manager	Alt+Z		Zoom with window selection	F1
177	Main attributes, set from e	ntity Alt+X		Zoom/unzoom by 5% P	age Up, Page Down

#### **Customizing Mastercam**

- Create your own keyboard shortcuts.
  - Choose Settings > Key mapping.
  - Save sets of shortcuts to different key map files.
  - Open .KMP files in any text editor.
- Change toolbar layouts.
  - Choose Settings > Customize.
  - Name sets of toolbars and save them to different toolbar files (.MTB).
  - Choose Toolbar States to hide or display toolbars.

Customize the right-click menu.

Choose Settings > Customize > Dropdowns/

Right mouse button to add your own functions CMTB file).

Use drop-down menus. Choose Settings > Customize > Drop-

downs tab to add dropdown menus to toolbars.



# **Mastercam Reference Guide**

**Padhraic Smyth** 

#### **Mastercam Reference Guide:**

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adaptive search algorithms and complementary computational intelligence techniques within design and manufacturing The content of the following chapters represents a selection of the diverse set of papers presented at the conference that relate to both engineering design and also to more general design areas This expansion has been the result of a conscious effort to recognise generic problem areas and complementary research across a wide range of design and manufacture activity There has been a major increase in both research into and utilisation of evolutionary and adaptive systems within the last two years This is reflected in the establishment of major annual joint US genetic and evolutionary computing conferences and the introduction of a large number of events relating to the application of these technologies in specific fields The Plymouth conference remains a long standing event both as ACDM and as the earlier ACEDC series The conference maintains its policy of single stream presentation and associated poster and demonstrator sessions The event retains the support of several UK Engineering Institutions and is now recognised by the International Society for Genetic and Evolutionary Computation as a mainstream event It continues to attract an international audience of leading researchers and practitioners in the field

MASTERCAM X: HANDBOOK VOLUME1 CHARLES AUTOR DAVIS, 2005 Mastercam X2 with SolidWorks Training Guide Mill 2D Matthew Manton, Duane Weidinger, 2007 Applications of Design for Manufacturing Samir Botros Billatos, Byoung Sung Kim, 1998 Comprises nine contributions which explore the tools and methodologies of DFM The contributions look at methods of design and manufacturing that have to be incorporated to effectively utilize resources and enhance competitiveness in the marketplace Specific topics include designing machine tools t Subject Guide to Books in Mastercam Handbook Vol 2 X ,2006 MASTERCAM X7 Emre Günaydın, 2014 Sizler i in haz rlanm bu eser Print ,2001 MasterCam yaz l m n kullanarak CNC torna ve freze tezg hlar ile imalat yapabilece iniz b t n bilgileri i ermektedir Tasar m komutlar anlat m 2 boyutlu izim zellikleri ile ba lay p 3D tel kafes al malar y zey ve kat modelleme ile devam etmektedir Frezeleme zellikleri anlat m Mastercam in en h zl ekilde cevap verdi i 2D tak m yollar ile ba lay p 3D i leme ve oklu eksen i leme zellikleri ile devam etmektedir Tornalama zellikleri anlat m 2D tel kafes ve veya 3D model zerinden ba lanm ve C eksen zellikleri ile devam edilmi tir Program zellikleri en iyi ekilde anlat ld gibi uygulamalar ile b t n bu zellikler peki tirilmi tir Programdaki bir zelli in anlat lmas zerine bu zelli in imalatta nas l avantaja evrilece inden de bahsedilmi tir Ayr ca CAD CAM yaz l mlar ndan elde edilen CNC kt lar n n yorumlar yap lm t r G n m zde pek ok CAD CAM kullan c s NC kodlar n bilmeden yaz l m deste i ile program yapmaktad r NC kodlar n n anlamlar n bilmek ve yorum yapabilmek size CAD CAM kullan c s olarak de er katacakt r renmek istedi iniz MasterCam yaz l m d nyadaki en eski CAD CAM yaz l d r ve b t n d nyaya kendisini ispatlam t r Bu yaz l m rendi inizde d nyan n herhangi bir yerinde imalat yapabilir ve al abilirsiniz Ayr ca kitab n yan nda hediye verilen DVD ile sesli ve q r nt l bir e itim deste i bulacaks n z Kitap hakk nda baz konu ba l klar CAD CAM yaz l mlar ile imalata giri Mastercam aray z tan mlamalar B t n Mastercam komutlar n n zeti izim l lendirme Frezeleme Tornalama C eksen 5 eksen Mastercam tasar ma giri 2D izim komutlar zellikleri al ma d zlemi zellikleri Analiz komutlar Budama uzatma komutlar

zellikleri De i tirme komutlar zellikleri 3D ta ma D nd rme 2D tak m yollar zellikleri Makine se imi K t k tan mlama Parametrik tak m yolu se imi ve zellikleri Frezelemede kesme h z devir ilerleme hesab Kesici tan mlama ve k t phaneye kaydetme Kesme parametrelerini tan mlanmas 2D tel kafes zerinden Contour tak m yollar olu turma Kesicinin i par as na giri k ayarlar Delik delme zellikleri ve G evrimleri H zl oklu delik delme zelli i Y ksek h zl y zey temizleme zelli i Cep bo altma zelli i ve giri k ayarlar Cep bo altmada y ksek h zl i leme Operasyon sayfas y netimi Tak m yollar n n sim lasyon yap lmas zellikleri NC kod retme ve makine kontrol nitesi se imleri Tornalamaya giri Tornalamada kesme h z devir ilerleme hesab Tornalamada k t k tan mlama ve k t k zerinden al ma Tornalamada ayna ve punta se imi Kaba ve final tornalama zellikleri Tornalamada kesici u ve tutucu tan mlama Kesici s f r noktas n n belirlenmesi ve kesici u rady s telafisi Sa Sol ayna ve taret tan mlama Kesicinin i par as na giri k ayarlar Tek ift y nl kesme Al n d ap i ap tornalama Dalma parametrelerini d zenlenmesi fig r i leme K t k tan mlanmas ve optimize edilmesi Tornalamada final tornalama zellikleri Tornalamada di ekme evrimleri Tornalamada fig r i leme zellikleri Tornalamada qeli tirilmi kaba tornalama i lemi Tornalamada hareketli kaba tornalama i lemi Tornalamada y zey tornalama Tornalamada biten par ay kesme zelli i Tornalamada delik evrimleri zellikleri G kodlar Tornalamada noktadan noktaya tak m yolu retme H zl tornalama komutlar zellikleri evrimlerle tak m yolu olu turma zelli i G71 G75 G73 v b 3D tel kafes tasar m olu turma Y zev olu turma komutlar n n tamam Kat model olu turma zellikleri Teknik resim kartma 3D model zerinden kaba tak m yolu olu turma 3D kaba frezeleme kesme parametreleri zellikleri 3D kaba frezeleme parametreleri zellikleri Kat model y zey se imleri 3D model zerinden final tak m yolu olu turma 3D model final i leme parametreleri zellikleri Y ksek h zl i leme 3D tak m yollar zellikleri Y ksek h zl i leme kaba ve final i leme zellikleri Y ksek h zl i leme kaba ve final tak m yollar parametreleri Y ksek h zl i lemede orta kaba i lem zelli i oklu eksen i leme komutlar Parametrik oklu eksen i leme tak m yolu se imleri oklu eksen i leme tak m yollar zellikleri oklu eksen i lemede kesici u kontrol oklu eksende s rekli ve pozisyon lamal al ma oklu eksende h zl delik delme Tornalamada C eksen uygulamalar Tornalamada C eksen ile al n frezeleme Tornalamada C eksen ap frezeleme Tornalamada C eksen ap zerinde fig r i leme Tornalamada C eksen apta delik evrimleri MODUL CNC MILLING MASTERCAM X9 AHMAD PUTRA AFANDI, Modul Tornalamada C eksen al nda delik evrimleri CNC Milling Mastercam X9 ini dikembangkan sesuai dengan kurikulum K 13 Materi dalam buku ini disusun berdasarkan kompetensi inti kompetensi dasar mata pelajaran Teknik Permesinan NC CNC dan CAM Kompetensi Keahlian Teknik Permesinan Program Keahlian Teknik Mesin tingkat SMK Modul ini memiliki 7 kegiatan pembelajaran Kegiatan Belajar 1 Konsep dasar dan fungsi perintah CAM Milling Kegiatan Belajar 2 Jenis alat potong dan parameter pemotogan Kegiatan Belajar 3 Toolpath 2D dan 3D Contour Kegiatan Belajar 4 Toolpath Drill Facing Pocket Kegiatan Belajar 5 Toolpath Surface Roughing dan Finishing Kegiatan Belajar 6 Simulasi dan Analisis Program CAM Milling Kegiatan Belajar 7 Evaluasi Program dan Perintah G Code Berdasarkan hasil validasi ahli modul ini sangat sistematis bermakna mudah dipelajari dan mudah diimplementasikan dalam pembelajaran di kelas Ditinjau dari aspek isi modul ini cukup membantu peserta didik dalam

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