

1. If the cylinder rod appears to settle into the cylinder barrel, apply the following test procedures:

- a. Operate the tractor engine to run the pump at its rated rpm and raise the loader boom with the bucket loaded.
- b. Place the control valve in neutral and shut off the engine.

CAUTION: Do not walk under the loader with the boom raised.

- c. Carefully loosen the hose assembly at the rod end of the suspected cylinder and check for evidence of oil returning from the cylinder. If the oil is leaking past the piston packing, oil will come out of the rod end hose. If no oil is leaking from the rod end hose, internal leakage past the control valve spool is indicated. (As the rod enters the cylinder, oil must be removed to equal the rod area entering the cylinder.)

CAUTION: Use care when loosening any hydraulic hose to prevent possible injury. Hydraulic oil, under pressure, can enter the skin through the

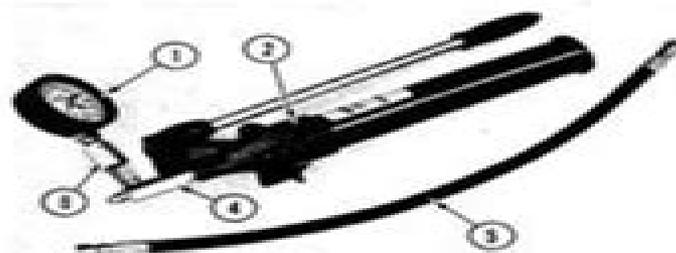


Fig. 9 - Example of Fabricated Hand Tester

1. Pressure Gauge (Part of MF75 30 Toner Kit)
2. Control Valve (Part of MF75 30 Toner Kit)
3. Connecting Passage for Pressure Gauge (Part of MF75 30 Toner Kit)
4. "T" Fitting (Part of M-1120-84)
5. Hose Assembly (Part of MF75 30 Toner Kit)

pores and be extremely irritating. The eyes should always be protected.

2. If the cylinder rod appears to come out the cylinder barrel, apply the following test procedures:

- a. Operate the loader and fill the bucket.
- b. Raise the loader boom sufficiently to clear the bucket from the ground.

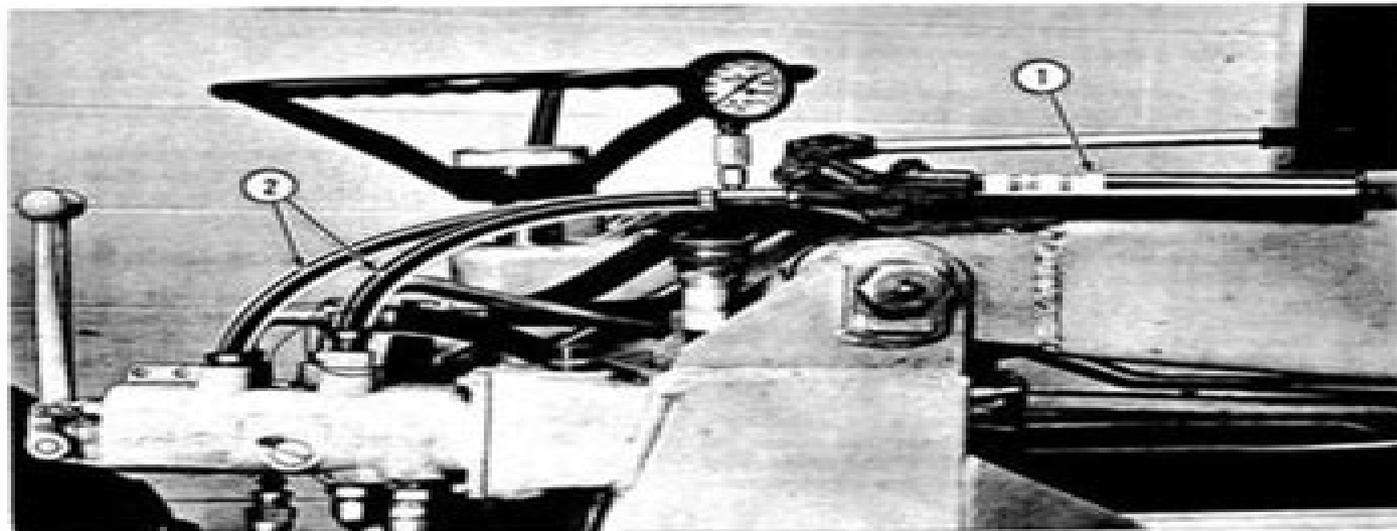


Fig. 10 - Illustrated Example of Hand Tester Connected to Control Valve

1. Hand Pump
2. Typical Hose Connection to "L" or "R" Circuit of Valve or Rod-End Circuit of Valve, MF 300 Loader

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Annelies Wilder-Smith



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