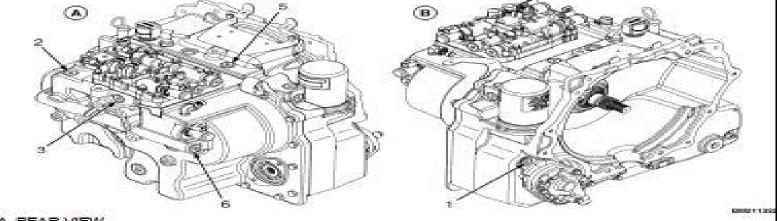
Port 1	Port 2	Port 3	Port 5	Port 6
Transmission Pump	Reverse Clutch	Forward Clutch	Torque Con- verter	Lubrication
1138 ±96* kPa (165 ±14 psi)	983 ±58** kPa (142.5 ±8.5 pci)	983 ±58** kPa (142.5 ±8.5 psi)	788 ±52 kPa (107 ±7.5 psi)	55 ±28 kPa (8 ±4 pci)



A. REAR VIEW B. FRONT VIEW

\*Relief Pressure \*\*Clutch pack pressure difference between the forward and reverse packs cannot exceed manufacturing limit of 48 kPa (7 psi) or service limit of 70 kPa (10 psi).

# **Hyster H50ft Service Manual**

**Xiang Xie** 

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