

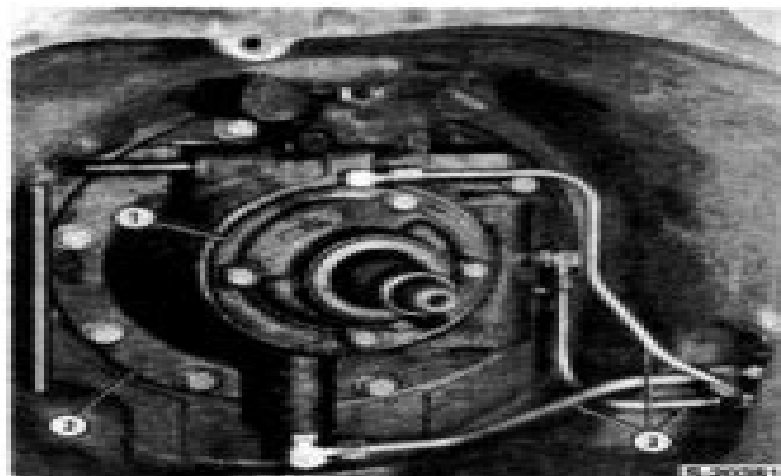


Figure 78
Transmission Pump and Oil Distributor Removal

- | | |
|--------------------------|---------------------------|
| 1. Transmission Oil Pump | 3. Transmission Oil Tubes |
| 2. Oil Distributor | |

Refer to Section G for disassembly of the modulator valve body.

5. Unscrew the detent sleeve (1), Figure 80, from the oil distributor and pull it back until the pin in the control valve is disconnected from the control valve arm (7), as shown.
6. Remove the oil transfer bolt (4) and adaptor, insert, Figure 81, from the left side of the transmission case. Pull the transfer tube from the oil distributor.
7. Screw the detent sleeve, Figure 80, back into the oil distributor, then remove the distributor from the transmission by removing the remaining bolts and sealing washers.
8. Refer to Section G for disassembly of the oil distributor.

FRONT INPUT SHAFT AND CLUTCH HOUSING

1. Remove the front input shaft and bearing assembly from the clutch housing by removing the snap ring, Figure 82.

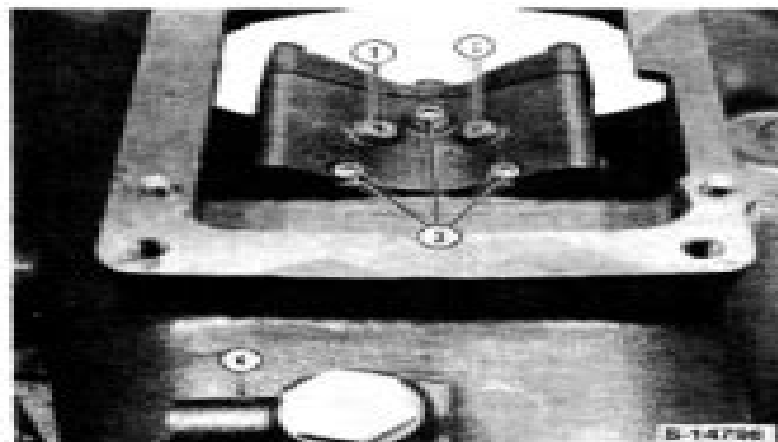


Figure 79
Modulator Valve

- | | |
|----------------------|----------------------|
| 1. Forward Test Port | 3. Mounting Bolts |
| 2. Reverse Test Port | 4. Oil Cooler Return |

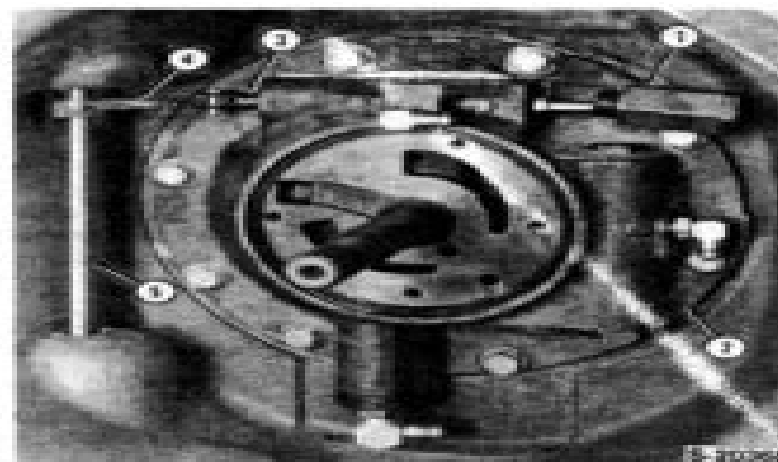


Figure 80
Control Valve Linkage Disassembly

1. Detent Sleeve	4. Control Valve Arm
2. Oil Distributor	5. Control Valve Shaft
3. Control Valve	

Ford 455 Service Manual

Lei Huang



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