

SECTION

2

FUEL SYSTEM

GENERAL

The fuel system includes the fuel tank, fuel pump, carburetor and reed valves.

Troubleshooting and a brief description of the operation of the fuel system are covered in this subsection.

OPERATION

The fuel tank is non-pressurized. A diaphragm-displacement fuel pump on the motor draws fuel from the tank and sends it to the carburetor bowls. Piston upstroke creates a low pressure which draws air through the throat of the carburetor. A restriction (venturi) in the throat reduces air pressure and increases air velocity.

Reduction of air pressure causes fuel to be drawn into and mixed with the incoming air stream to form the air/fuel mixture.

The air/fuel mixture enters the crankcase through reed inlet valves. The reed valves operate automatically, opening when the pressure in the crankcase is low enough to allow outside pressure to overcome reed tension. Figure 1.

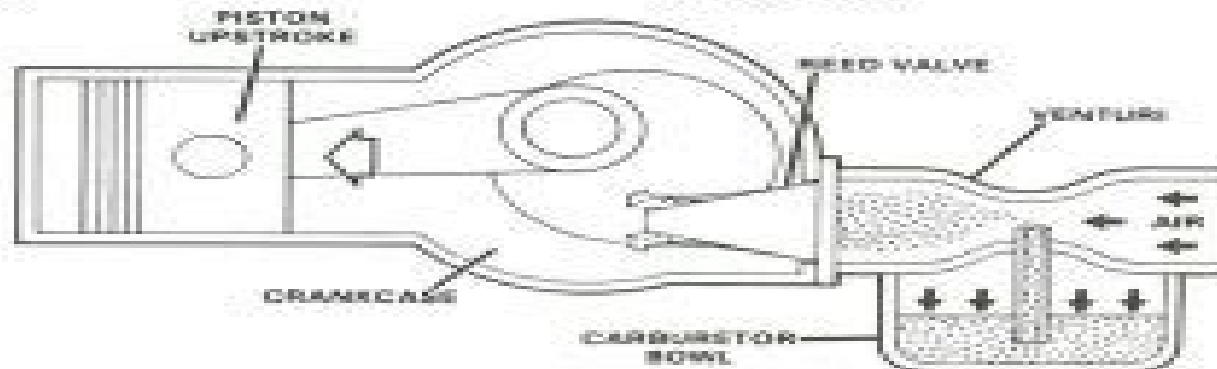


Figure 1.

TROUBLESHOOTING

General. When a motor will not start because of a problem in the fuel system, a series of steps can be taken to pinpoint the cause of the trouble. Fuel from the tank must reach the combustion chamber. Any interruption of this flow will stop the motor. The following suggested check list will help to determine the exact cause of the trouble.

Checking Fuel Flow. First make sure that there is a fresh supply of properly mixed fuel in the tank. Open the vent of the fuel tank cap and prime the motor by squeezing the prime bulb. When the carburetor bowls are full of fuel, the prime bulb will become hard.

No Fuel to Carburetor Bowls. If any of the carburetor bowls are dry, check the fuel lines for an obstruction. Disconnect the fuel line from the fuel pump. Direct the fuel line into a suitable container and squeeze the bulb. Fuel should come out if the line is not obstructed. Disconnect the fuel pump to carburetor line from the carburetor and direct line into a suitable container. Squeeze the bulb.

Force Motor Service Manual

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Force Motor Service Manual:

Manuals Combined: 150+ U.S. Army Navy Air Force Marine Corps Generator Engine MEP APU Operator, Repair And Parts Manuals , Over 36 000 total pages Just a SAMPLE of the CONTENTS by File Number and TM Number 013511 TM 5 6115 323 24P 4 GENERATOR SET GASOLINE ENGINE DRIVEN SKID MOUNTED TUBULAR FRAME 1 5 K SINGLE PHASE AC 120 240 V 28 VDC LESS ENGINE DOD MODELS MEP 015A 60 HZ NSN 6115 00 889 1446 AND DOD MODEL MEP 025A 28 VDC 6115 00 017 8236 TO 35C2 3 385 4 SL 4 07609A 07610A 013519 TM 5 6115 329 25P 1 GENERATOR SET GASOLINE ENGINE DR LESS ENGINE 0 5 KW AC 120 240 V 60 HZ 1 PHASE DOD MODEL FSN 6115 923 4469 400 HZ MODEL MEP 019A 6115 940 7862 AN DC MODEL MEP 024A 6115 940 7867 TO 35C2 3 440 14 013537 TM 5 6115 457 12 7 GENERATOR SET ENGINE DRIVEN TACTICAL SKID MTD 100 KW 3 PHASE 4 WIRE 120 240 416 V DOD MODELS MEP 007A UTILITY CLASS 50 60 HZ NSN 6115 00 133 9101 MODEL MEP 106A PRECISE CLASS 50 60 H 6115 00 133 9102 MODEL MEP 116A PRECISE CLASS 400 KW 6115 00 133 9103 INCLUDING OPTIONAL KITS MODEL MEP 007 AWF WINTERIZATION KIT FUEL BURNING 6115 00 463 9082 MEP 007AWE WINTERIZATION KIT ELECTRIC 6115 00 463 9084 MODEL MEP 007A DUMMY LOAD KIT 6115 00 463 9086 AND MODEL MEP 007AWM WHEEL 013538 TM 5 6115 457 34 12 GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID 100 KW 3 PHASE 4 WIRE 120 208 AND 240 416 V DOD MODELS MEP0 UTILITY CLASS 50 60 HZ NSN 6115 00 133 9101 MODEL MEP106A CLASS 50 60 HZ 6115 00 133 9102 AND MODEL MEP116A PRECISE 400 HZ 6115 00 133 9103 INCLUDING OPTIONAL KITS DOD MODELS MEP007AWF WINTERIZATION KIT FUEL BURNING 6115 00 463 9082 MEP007AWE WINTERIZATION KIT ELECTRIC 6115 00 463 9084 MOD MEP007ALM DUMMY LOAD KIT 6115 00 463 9086 AND MODEL MEP007A MOUNTING KIT 6 013540 TM 5 6115 458 24P 9 GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID MTD 2 KW 3 PHASE 4 WIRE 120 208 AND 240 416 VOLTS DOD MODELS MEP009A UTILITY CLASS 50 60 HZ NSN 6115 00 133 9104 AND MODEL MEP108A PRECISE CLASS 50 60 HZ 6115 00 935 8729 INCLUDING OPTIONAL K DOD MODELS MEP009AWF WINTERIZATION KIT FUEL BURNING 6115 00 403 3761 MODEL MEP009AWE WINTERIZATION KIT ELECTRIC 6115 00 489 7285 013545 TM 5 6115 465 12 19 GENERATOR DIESEL ENGINE DRIVEN TACTICAL SKID MTD 30 KW 3 PHASE 4 WIRE 120 208 AND 240 416 V DOD MODEL MEP 005A UTILITY CLASS 50 6 NSN 6115 00 118 1240 MODEL MEP 104A PRECISE CLASS 50 60 6115 00 118 1247 MODEL MEP 114A PRECISE CLASS 400 HZ 6115 00 118 1248 INCLUDING AUXILIARY EQUIPMENT DOD MODEL MEP WINTERIZATION KIT FUEL BURNING 6115 00 463 9083 MODEL MEP WINTERIZATION KIT ELECTRIC 6115 00 463 9085 MODEL MEP 005A LOAD BANK KIT 6115 00 463 9088 AND MODEL MEP 005AWM WH 013547 TM 5 6115 465 34 12 GENERATOR SET DIESEL ENGINE DRIVEN TACTIC SKID MTD 30 KW 3 PHASE 4 WIRE 120 208 AND 240 416 V DOD MO MEP 005A UTILITY 50 60 HZ NSN 6115 00 118 1240 MODEL MEP 104A PRECISE 50 60 HZ 6115 00 118 1247 MODEL MEP 114 PRECISE 50 60 HZ 6115 00 118 1248 INCLUDING OPTIONAL KITS MODEL MEP 005AWF WINTERIZATION KIT FUEL

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240 V SINGLE PHASE 120 208 V 3 PHASE SKID MOUNTED TUBULAR FRAME LESS ENGINE M DESIGN 60 HZ DOD
MODEL MEP 017A NSN 6115 00 017 8240 400 DOD MODEL MEP 022A 6115 00 017 8241 TO 35C2 3 424 24 020611 LO 5
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MODELS MEP 007A UTILITY CLASS 50 NSN 6115 00 133 9101 MODEL MEP 106A PRECISE CLASS 50 60 H 6115 00 133
9102 AND MODEL MEP 116A PRECISE CLASS 400 HZ 6115 00 133 9103 020612 LO 5 6115 458 12 GENERATOR SET
DIESEL ENGINE DRIVEN SKID MTD 200 KW 3 PHASE 4 WIRE 120 208 416 VOLTS DOD MODELS MEP 009A UTILITY
CLASS 50 60 HERTZ NSN 6115 00 133 9104 MEP 108A PRECISE CLASS 50 HERTZ 6115 00 935 8729 LO 07536A 12
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MEP 021A 400 HZ 6115 00 017 8238 MODEL MEP 021C 400 HZ 6115 01 175 7321 MODEL MEP 026A DC HZ 6115 00 017
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DOD MODEL MEP 01 UTILITY CLASS 400 HZ 6115 00 940 7862 AND DOD MODEL MEP 024 UTILITY CLASS 28 VDC 6115
00 940 7867 TO 35C2 3 440 1 033374 TM 5 6115 332 14 10 GENERATOR SET TAC GASOLINE ENGINE AIR COOLED 5 KW
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017A UTILITY 60 HZ NSN 6115 00 017 8240 AND MODEL MEP 022A UTILITY 400 HZ 6115 00 017 8241 NAVFAC P 8 614
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208 AND 240 416 VOLTS MODEL MEP009B UTILI 50 60 HERTZ NSN 6115 01 021 4096 061772 LO 5 6115 622 12
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MODEL MEP 026B CLASS UTILITY MODE 28 VDC 6115 01 150 036 LI 05926B 06509B 12 5 P 8 646 LO 064310 TM 5 6115
626 14 TM 1730 24P AG 320A0 IPB 000 065603 TB 5 6115 593 24 WARRANTY PROGRAM FOR GENERATOR SET DOD
MODEL MEP 029A HOUSING K DOD MODEL MEP 029AHK 066727 TM 5 6115 640 14 2 MEP 005A 30 KW 60 HZ GEN
SETS 2 M200A1 2 WHEEL 4 TIRE MODIFIED TRAILERS 066809 TM 5 6115 630 14 MEP 104A PRECISE 50 60 HERTZ 6115
00 118 1247 MEP 114A PRECISE 400 HERTZ 6115 00 118 INCLUDING AUXILIARY EQUIPMENT MEP 005AWF

WINTERIZATION KIT FUE BURNING 6115 00 463 9083 MEP 005AWE WINTERIZATION KIT ELEC 6115 00 067310 TM 9
6115 650 14 DOD MODEL MEP 104A 6115 00 118 1245 DOD MODEL MEP 113A 6115 00 118 1244 069954 TM 9 6115 465
24P 2 GENERATOR SET DIESEL ENGINE DRIVE TACTICAL SKID MTD 30KW 3 PHASE 4 WIRE 120 208 AND 240 416 V
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BURNING 6115 00 463 9083 MEP 005 AW WINTERIZATION KIT ELECTRIC 6115 00 463 9085 MEP 002 ALM L BANK KIT
6115 00 463 9088 MEP 005 AWM WHEEL MOUNTING KIT 6115 00 463 9094 TO 35C2 3 070096 TM 9 6115 464 24P 1
GENERATOR S DIESEL ENGINE DRIVEN TACTICAL SKID MTD 15KW 3 PHASE 4 WIRE 120 208 AND 240 416 VOLTS DOD
MODEL MEP 004A UTILITY CLASS 50 60 HERTZ NSN 6115 00 118 1241 DOD MODEL MEP 103A PRECISE CLASS 50 60
HERTZ 6115 00 118 1245 DOD MODEL MEP 113A PRECI CLASS 400 HERTZ 6115 00 118 1244 INCLUDING OPTIONAL
KITS DOD MODEL MEP 005 AWF WINTERIZATION KIT FUEL BURNING 6115 00 463 DOD MODEL MEP 005 AWE
WINTERIZATION KIT ELECTRIC 6615 00 46 DOD MODEL MEP 004 ALM LOAD BANK KIT 6115 00 191 9201 071025 TM 9
6115 641 10 2 GENERATOR SET SKID MOUNTED TACTICAL QUIET 5 KW 60 AND 400 HZ MEP 802A 60 HZ NSN 6115 01
274 7387 MEP 812A 400 HZ 6115 01 274 7391 TO 35C2 3 456 11 071026 TM 9 6115 642 10 2 GENERATOR SET SKID
MOUNTED TACTICAL QUIE 10 KW 60 AND 400 HZ MEP 803A 60 HZ NSN 6115 01 275 5061 MEP 813A 400 HZ 6115 01
274 7392 TO 35C2 3 455 11 TM 09247A 09248A 10 1 071028 TM 9 6115 643 10 3 GENERATOR SET SKID MOUNTED
TACTICAL QUI 15 KW 50 60 AND 400 HZ MEP 804A 50 60 HZ NSN 6115 01 274 73 MEP 814A 400 HZ 6115 01 274 7393
TO 35C2 3 445 21 071029 TM 9 6115 644 10 2 GENERATOR SET SKID MOUNTED TACTICAL QUIET 30 KW 50 60 AND 400
HZ MEP 805A 50 60 HZ NSN 6115 01 274 7389 MEP 815A 400 HZ 6115 01 274 7394 TO 35C2 3 446 11 TM 09249A 09246A
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QUIET 30 KW 50 60 AND 40 MEP 805A TACTICAL QUIET 50 60 HZ NSN 6115 01 274 7389 MEP 815 TACTICAL QUIET 400
HZ 6115 01 274 7394 LI 09249A 09246A 12 071035 LO 9 6115 645 12 GENERATOR SET SKID MOUNTED TACTICAL QUIET
60 KW 50 60 AND 40 MEP 806A TACTICAL QUIET 50 60 HZ NSN 6115 01 274 7390 MEP 816 TACTICAL QUIET 400 HZ

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9 6115 464 12 2 GENERATOR SET DIESEL ENGINE DRIVEN TACTICAL SKID MTD 15 KW 3 PHASE 4 WIRE 120 2 AND 240
416 VOLTS DOD MODEL MED 004A UTILITY CLASS 50 60 HERTZ NSN 6115 00 118 1241 DOD MODEL MEP 103A
PRECISE CLASS 50 60 HERTZ 6115 00 118 1245 DOD MODEL MEP 113A PRECISE CLASS 400 HERTZ 6115 00 118 1244
INCLUDING OPTIONAL KITS DOD MODEL MEP 005 AWF WINTERIZATION KIT FUEL BURNING 6115 00 463 9083 DOD
MODEL MEP 005 AWE WINTERIZATION KIT ELECTRIC 6115 00 463 9085 DOD MODEL MEP 004 ALM LOAD BANK KIT
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