#### No. SSMBC104B1 Series No. 542

Bernelle Life (LP)

20

#### Ferenwood

This instrument is a Linear Gage 0 furn Resolution. To obtain the highest performance and the longest service life from your Linear Gage, carefully need this manual thoroughly prior to setup and operation. After reading this manual keep it near the Linear Gage for quick reference. The specifications of this gage and the description in this manual are subject to change without prior methodion.

#### Safety Precautions

To ensure operator safety, use the instrument in conformance with the directions and specifications given in this User's Manual.



- . If a contact point with a sharp to its used, exercise sufficient care in handling during comment or use of it so as not to get hurt.
- If a contact point is released freely after it has been pressed in, the contact point may burst. forth at a very high speed depending on the amount of spingle havel. Sufficiently exercise: care as that your lingers or hand may not be pinched.

#### Precautions for Use

Carefully avoid the following attempts and conditions to protect the instrument from failure and malfunction.

#### IMPORTANT -

- Do not apply sudden shocks including a drop or excessive force to the linear gage.
- Do not disassemble or modify the gage.
  Do not use and store the gage at sites where it is exposed to direct sunlight or at extremely hot or cold sites.
- To use the case highly accurately, avoid sites where the temperature will change abruptly. Absolutely do not apply an electric engraver to the gage. The high voltage may damage electronic parts.
- Alto, do not use the gage at oldes where it is subject to large electric notices.
- Do not exert load on the spindle in the perpendicular direction and do not twist the spindle. · Do not clamp the stem too tightly, since the spirate will not move amountly
- Do not apply excessive tension to the catrix or do not bend it forobly.
- To perform stable measurement, allow at least 10 minutes after turning on the power.
- Do not set up the origin point at either end of the stroke.
- If the gage is used in combination with other instruments, the maximum performance could not be obtained. depending on environmental and operating conditions. Take those conditions into consideration and its use The functions and performance will not be guaranteed. If the page is used in other conditions than those specified.
- Tale sufficient damage-preventive processing (safety measures), should this gage have been at fault.
- A contact point could fruit a workpiece depending on the workpiece material, measuring force, impact
  when the contact point comes in-contact with the workpiece, sits. Check that there is no problem of hurts on a workpiece during measurement or accuracy variation depending on the measuring force, etc., in

#### Electromagnetic Compatibility (EMC)

This product complies with the EMC Directive. Note that in environments where electromagnetic interference ids EMC requirements defined in this directive, appropriate countermeasures are required to assure the product performance.

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#### 2. Mounting the Gage

To mount the gage on another instrument or a fixture, clamp the 9.6 stem or 9.15 stem. nded to use a skatted holder or a split bushing for the mount structure.



#### IMPORTANT:

- · Absolutely avoid pressing the stem directly with set screws.
- (The built in bearing may be demograd.)
- Notice that excessively sightening the atem can cause trouble in the spiridle operati
- Never fix a linear gage at other than the stem.
   Mount the gages so that the spindle is directed perpendicular to the measured surface. If the gage is mounted at an angle to the measured surfa-
- an error may be generated in measurement results Exercise care so as not to exert a force on the page through the cable

#### 3. Precautions in Protecting the Gage from Dust and Water

- The output connector plug and preampitfer (counter side) is not protective structured. Install the gage at a place where it is not splicated directly with water or oil.
- · If an extension cable is used, completely cover the preamplifier and connector area with a seal so as not to the exponent to emissionments.
- If the cable covering is broken, liquid will persenate into the gage inside due to capillary phenomenon. This will cause damage to the gage. Immediately report the cable.
- . Be greatly careful not to damage the nubber boot due to chips, etc. If the nubber boot is damaged, dust proof function will be deteriorated, immediately replace or repair the subber boot.
- The materials including subber which are used for the subber book and other sealing parts are not universal. against diversified copiants and chemicals. If those parts deteriorate unusuals, consult the neurosit Millutoyo Service Center:
- If linear gages are used in adverse environments where they are subject to frequent splisshes of water and oil. It is recommended to take preventive measures such as replacing them before being damaged.
- Each part of the gape is sealed up, and therefore must not be disassembled. If any part is disassembled. the rated performance will not be obtained. Do not absolutely disassemble the gage.

#### 4. Connecting the Gage to a Counter

Connect the output connector of the gage to the input connector on a linear gage counter. For detailed information, refer to the user's manual of the linear gage counter.

- . If the gage cable is close to the power line for other instruments, the gage may multuration. Connect the
- gage cable as apart from the power line as possible.
- If the page is connected with other counter than Mouseyn made, allow at least 0.2 second after the page is turned on, then repet the counter

#### 5. Gage Output Signals

#### to Output connector: RMIGERS-EPN (Ninose) 20 Piles annuligenment Signal name

19	+30 W 12	1.0	1000
2	1994	4	10.74
St. Person I	HARRY TO THE Q	region freeward.	
	Province visiting	specification and attention	e de laterale.

Priorphie verification: 2000 mileto-co or linear Current consumption: 100mA max.

Input output signal level on, TX, op. Still. 92 (TTL line phor AM2SLS3) or equivalent;

#### 45 Contpart signal chart.

This series of gages are provided with the following three patterns for their output signals. Therefore, always design the reception circulary so that it includes an error descring process making use of these

100

AN Real-time pulse output (Phose A wave advances when the spindle is retracted in



- (1) Output condition: Spindle moving speed x Gage response speed "4-
- (2) Minimum edge to edge interval of output pulses: Tr = 0.2  $\mu s$  (3) Output delay time  $^{16}$  Mins. 2.5  $\mu s$

# **Mitutoyo B2user Manual**

**S Marginson** 



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