

## MasterCAM version 11P1.1

### Tutorial chapters:

1. Importing IGES file into MasterCAM
2. Tool path setup
  - a. Setting job parameters: stock boundaries, creating a bounding box, selecting the stock origin.
3. Surface toolpaths:
  - a. Rough cut
  - b. Finish cut
4. Setting toolpath parameters
  - a. Creating a new tool
5. Preparing for machining: post processing
  - a. Checking toolpaths for collisions and gouges
6. NC file upload
7. Router Functions

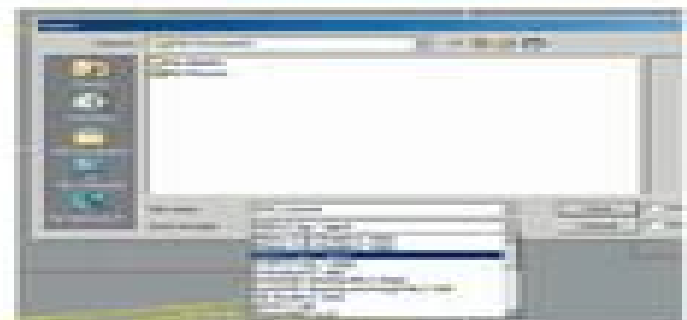
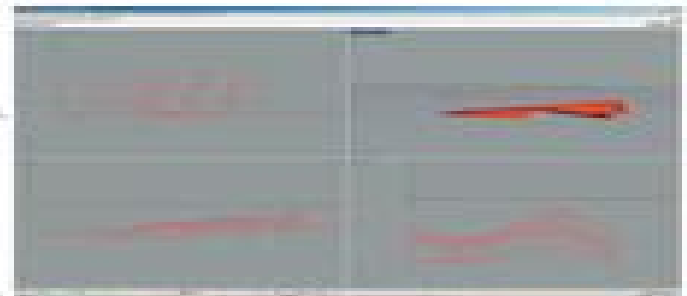
Routing is an effective method for machining materials such as wood (or wood byproducts), plastics, and rigid or high-density foam. The tutorial chapters will enable you to generate g-code /NC files from an imported 3-D model to be machined by the XYZ4000 router at the GSD.

### 1. Importing IGES file into MasterCAM

Surface and solid models can be imported into MasterCAM from environments that create watertight models. The Rhinoceros platform is successful for exporting watertight .igs or .iges models. (Note: FormZ is not suited to producing these models.)

#### Exporting your model from Rhinoceros

1. Prior to exporting your surfaces the entire Rhino model needs to be located in the Cartesian positive X- and Y-axis and the negative Z axis.
2. In Rhinoceros select *File / Export Selected* (follow the Command prompt instructions and select the appropriate surfaces.) An Export dialogue box will appear; create file name and save as an *IGES \*.igs, \*.iges*.



# Mastercam Chapters Files

**Minjie Lin**



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