

# STEERING UNIT R.H. AND L.H. SIDE PLATE ASSEMBLY (MF231)

## Removal and Replacement

2A-11-06

### Removal

1. Remove hood cross-bar assembly and fuel tank support — operation 2A-09-06.
2. Remove two battery bracket bolts, remove battery bracket — operation 2A-10-06.
3. Remove two bolts securing fuse box to L.H. side plate, remove fuse box.
4. Mark split on left hand throttle lever to spindle, for easier reassembly.
5. Loosen nut and remove lever.
6. Remove split pin and washer and detach foot throttle operating rod.
7. Remove split pin and washer and detach hand throttle operating rod.
8. Remove shaft assembly.
9. Remove two bolts securing bracket to R.H. side plate, remove two washers.
10. Remove two bolts securing the steering column cover.
11. Remove two front bolts securing R.H. and L.H. side steering unit plates to bracket on engine rear plate.
12. Remove two bottom bolts on the left hand side of the steering unit, remove two spacers.
13. Remove two bottom bolts on right hand side of steering unit. Remove wiring clip, remove two spacers.
14. Remove two bolts securing unit side plates.
15. Remove steering unit R.H. and L.H. side plate assembly.

### Replacement

16. Reverse procedures.
17. Adjust the throttle rod.



# Massey Ferguson 261service Manual

**David Kirk**



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