

Figure 11. Removing Flexible Hose

1. Loosen Spring Brake Brake Bolt (2).
2. Remove Flexible Hose (1). Mount air hose for future after assembly.

Figures

- Brake Hose (1) to 4A1-17 to 4A1-18.

7. Axle Shaft.
 - Refer to "Axle Shaft Replacement" section in this section.
8. Wheels to Hubs.
 - Refer to "WHEELS AND TIRE (SEC. 8)" in this manual.
9. Axle Lubricant.
 - Refer to "MAINTENANCE AND LUBRICATION (SEC. 10)" in this manual.

DIFFERENTIAL CARRIER

Remove or Disconnect (Figure 12)

1. Propeller shaft (2). Refer to "PROPELLER SHAFT (SEC. 4)" in this manual.
2. Axle shaft (3). Refer to "Axle Shaft Replacement" section in this section.
3. Differential Carrier (1).
 - Remove the mounting bolts.
 - Support and remove the differential carrier.

Install or Connect (Figure 13)

NOTES: See "NOTES" on page 4A-1-1 of this section.

1. Apply Torq Sealant to the joining faces of the axle case and carrier, and Torq Sealant Torq position.
2. Differential Carrier (1).

Figures

- Differential carrier bolts to 2A-16 in (2) to 4A1-18.

3. Axle shaft (3). Refer to "Axle Shaft Replacement" section in this section.
4. Propeller shaft (2). Refer to "PROPELLER SHAFT (SEC. 4)" in this manual.

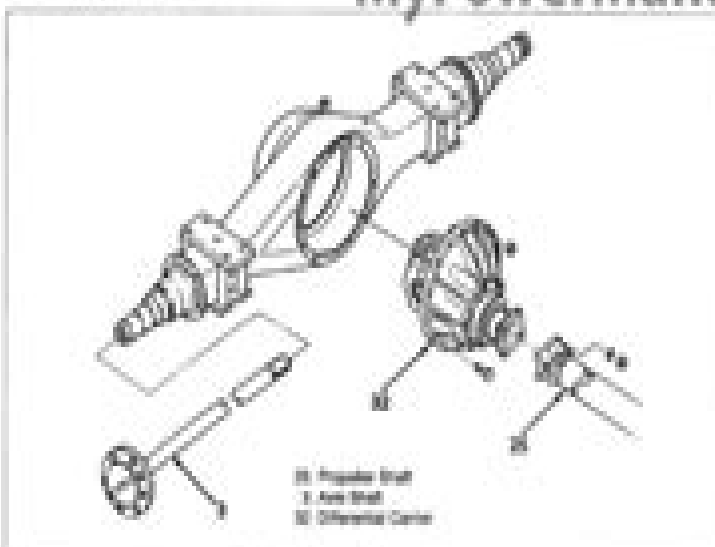


Figure 12. Differential Carrier Assembly

UNIT REPAIR OF 292 MM / 320 MM DIFFERENTIAL CARRIER ASSEMBLY

Remove or Disconnect (Figures 14 and 15)

- Mount the carrier housing in a repair stand.

Important

- Scribble a reference mark to the right and left side bearing caps to prevent misalignment (Figure 14).
- Check and record the tooth contact pattern and backlash of the gear set as it is to be reused.

1. Lock plates (1).
2. Bearing caps (2).
3. Adapter nuts (3).

4. Side bearing cover (4).

Important

- Keep the bearings separate. Do not interchange them.
- 5. Differential cage assembly and ring gear (5).
- 6. Drive pinion assembly (6).
 - Put reference marks on pinion assembly and differential cover before removal.
- 7. Shim (7).
- 8. Pin bearing retainer (8).
- 9. Pin bearing (9).

The Adapter is based on the 320 mm differential

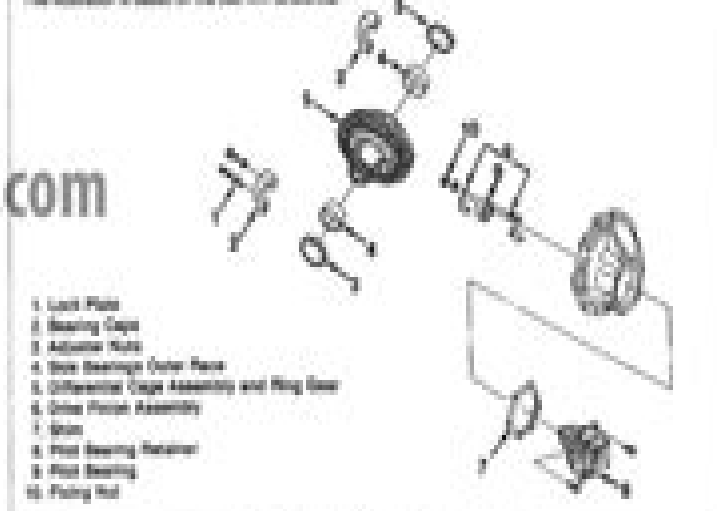


Figure 15. Differential Carrier Subassembly

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