

# BIRMINGHAM

# PRECISION LATHES

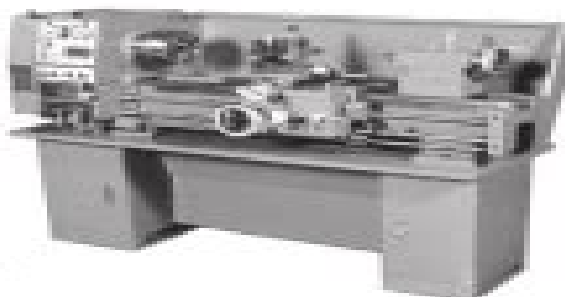
## 12" ALL GEARED HEAD BED LATHES

Each Birmingham lathe is built with outstanding features for great machining performance and customer satisfaction. The 1200 headstock operates with all hardened and ground gears and shafts. Changing Chuck is quick and easy by use of a C14-4 Cam Lock Spindle Mount. One piece Main Spindle is supported by High Precision Tapered Roller Bearings. Lubricated Oil is Constantly Circulated by splash system with magnetic filtration system.

### YCL-1236GH

#### Standard Accessories:

3-Jaw Chuck  
4-Jaw Chuck  
Steady Rest  
Follow Rest  
4-Way Tool Post  
Independent Gage  
Floor Stand  
Gap Bed  
Tool Box  
Change Gear Set  
Rear Splash Guard



#### Optional Accessories:

Taper Attachment  
Digital Readout Systems  
Lever Collar, Clutch

## 13" ALL GEARED HEAD BED LATHES

The lathe bed is made of high tensile cast iron in rigid construction structure, the bedway is ground and hardened. All gear head stock with oil reversed lubrication design, provides vibration free and free V-belt replacement. Provide 8 spindle speeds from 70 to 2000 rpm, change speed by means of lever. The main spindle is equipped with 2 precision taper roller bearings.

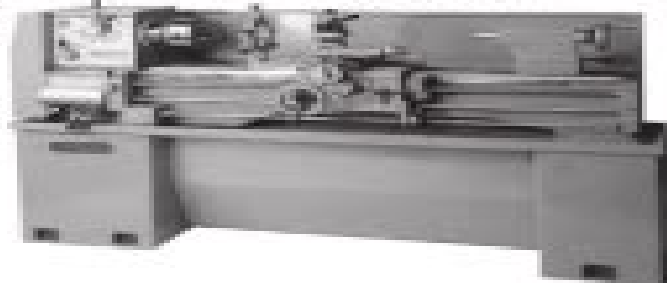
### YCL-1340GH

#### Standard Accessories:

3-Jaw Scroll Chuck 6"  
4-Jaw Independent Chuck 8"  
Back Plate for 3-Jaw Chuck  
Back Plate for 4-Jaw Chuck  
Center Sleeve (MT-3)  
Face Plates 11-3/4"  
Open End Wrench  
Tool Post Wrench  
4-Way Tool Post  
Change Gears  
Center (MT-3)  
Motor Pulley  
Steady Rest  
Follow Rest  
Splash Guard  
Adjust Wrench  
Screw Driver  
Floor Stand  
Tool Box  
Oil Gun

#### Optional Accessories:

Clutch System  
Rolling Center (MT-3)  
Drilling Chuck 1/2" Arbor  
SC Lever Collar Chuck  
Assembly  
4 Position Saddle Stop  
Single Rest Tool Rest  
Taper turn Attachment  
Electric Control Box



### GEAR HEAD BENCH LATHES

| SPECIFICATIONS                 | YCL-1236GH          |
|--------------------------------|---------------------|
| Swing over Bed                 | 12"                 |
| Swing over Cross Slide         | 7-3/8"              |
| Swing over Gap                 | 18"                 |
| Width of Gap                   | 8"                  |
| Distance between Centers       | 38"                 |
| Length of Bed                  | 44-7/8"             |
| Width of Bed                   | 7-1/8"              |
| Hole through Spindle           | 1-5/16"             |
| Tail Stock Spindle Travel      | 4"                  |
| Cross Slide Travel             | 8"                  |
| Tool Slide Travel              | 3-1/2"              |
| Saddle Travel                  | 31-1/2"             |
| Spindle Type                   | QT-4                |
| Taper of Spindle               | MT #5               |
| Tail Stock Taper of Center     | MT #3               |
| Spindle Speed Range            | 8 Speed 80-1500 RPM |
| Lead Screw Diameter            | 1/2"                |
| Feed Rod Diameter              | 3/4"                |
| Threads per inch of Lead Screw | 8 TPI               |
| Threads that can be Cut        | -40 Rnds 4-112 TPI  |
| Main Motor                     | 1-1/2 HP            |
| Voltage                        | 220V, 1 Phase       |
| Weight (w/Accessories)         | 1500 lbs.           |

### GEAR HEAD BENCH LATHES

| SPECIFICATIONS                 | YCL-1340GH          |
|--------------------------------|---------------------|
| Swing over Bed                 | 13"                 |
| Swing over Cross Slide         | 8"                  |
| Swing over Gap                 | 18-3/4"             |
| Width of Gap                   | 7-3/8"              |
| Distance between Centers       | 40"                 |
| Length of Bed                  | 55-1/4"             |
| Width of Bed                   | 7-3/8"              |
| Hole through Spindle           | 1-3/8"              |
| Tail Stock Spindle Travel      | 3-3/4"              |
| Cross Slide Travel             | 8-1/8"              |
| Tool Slide Travel              | 3-3/4"              |
| Saddle Travel                  | 35-1/4"             |
| Spindle Type                   | QT-4                |
| Taper of Spindle               | MT #5               |
| Tail Stock Taper of Center     | MT #3               |
| Spindle Speed Range            | 8 Speed 70-2000 RPM |
| Lead Screw Diameter            | 1/2"                |
| Feed Rod Diameter              | 3/4"                |
| Threads per inch of Lead Screw | 8 TPI               |
| Threads that can be Cut        | -40 Rnds 4-112 TPI  |
| Main Motor                     | 2 HP                |
| Voltage                        | 220V, 1 Phase       |
| Weight (w/Accessories)         | 1700 LBS.           |

# Manual For Birmingham Lathes

**Didier Musso**



## **Manual For Birmingham Lathes:**

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