ES = Upper deviation (HOLE) EI = Lower deviation (HOLE)

Clearance fits

Over	To	H11	c11	H9	d10	H9	e9	H8	f7	H7	g6
		ES / EI	es / ei	ES / EI	es / ei	ES / EI	es / ei	ES / EI	es / ei	ES / EI	es / ei
mm	mm	0·001 mm	0·001 mm	0·001 mm	0·001 mm	0·001 mm	0·001 mm	0·001 mm	0·001 mm	0·001 mm	0·001 mm
—	3	+60 / 0	−60 / −120	+25 / 0	−20 / −60	+25 / 0	−14 / −39	+14 / 0	−6 / −16	+10 / 0	−2 / −8
3	6	+75 / 0	−70 / −145	+30 / 0	−30 / −78	+30 / 0	−20 / −50	+18 / 0	−10 / −22	+12 / 0	−4 / −12
6	10	+90 / 0	−80 / −170	+36 / 0	−40 / −98	+36 / 0	−25 / −61	+22 / 0	−13 / −28	+15 / 0	−5 / −14
10	18	+110 / 0	−95 / −205	+43 / 0	−50 / −120	+43 / 0	−32 / −75	+27 / 0	−16 / −34	+18 / 0	−6 / −17
18	30	+130 / 0	−110 / −240	+52 / 0	−65 / −149	+52 / 0	−40 / −92	+33 / 0	−20 / −41	+21 / 0	−7 / −20
30	40	+160 / 0	−120 / −280	+62 / 0	−80 / −180	+62 / 0	−50 / −112	+39 / 0	−25 / −50	+25 / 0	−9 / −25
40	50	+160 / 0	−130 / −290								
50	65	+190 / 0	−140 / −330	+74 / 0	−100 / −220	+74 / 0	−60 / −134	+46 / 0	−30 / −60	+30 / 0	−10 / −29
65	80	+190 / 0	−150 / −340								
80	100	+220 / 0	−170 / −390	+87 / 0	−120 / −260	+87 / 0	−72 / −159	+54 / 0	−36 / −71	+35 / 0	−12 / −34
100	120	+220 / 0	−180 / −400								
120	140	+250 / 0	−200 / −450	+100 / 0	−145 / −305	+100 / 0	−84 / −183	+63 / 0	−43 / −83	+40 / 0	−14 / −39
140	160	+250 / 0	−210 / −460								
160	180	+250 / 0	−230 / −480								
180	200	+290 / 0	−240 / −530	+115 / 0	−170 / −355	+115 / 0	−100 / −215	+72 / 0	−50 / −96	+46 / 0	−15 / −44
200	225	+290 / 0	−260 / −550								
225	250	+290 / 0	−280 / −570								
250	280	+320 / 0	−300 / −620	+130 / 0	−190 / −400	+130 / 0	−110 / −240	+81 / 0	−56 / −108	+52 / 0	−17 / −49
280	315	+320 / 0	−330 / −650								
315	355	+360 / 0	−360 / −720	+140 / 0	−210 / −440	+140 / 0	−125 / −265	+89 / 0	−62 / −119	+57 / 0	−18 / −54
355	400	+360 / 0	−400 / −760								
400	450	+400 / 0	−440 / −840	+155 / 0	−230 / −480	+155 / 0	−135 / −290	+97 / 0	−68 / −131	+63 / 0	−20 / −60
450	500	+400 / 0	−480 / −880								

Imperial Hole Tolerance Guide

AW Chickering

Imperial Hole Tolerance Guide:

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