

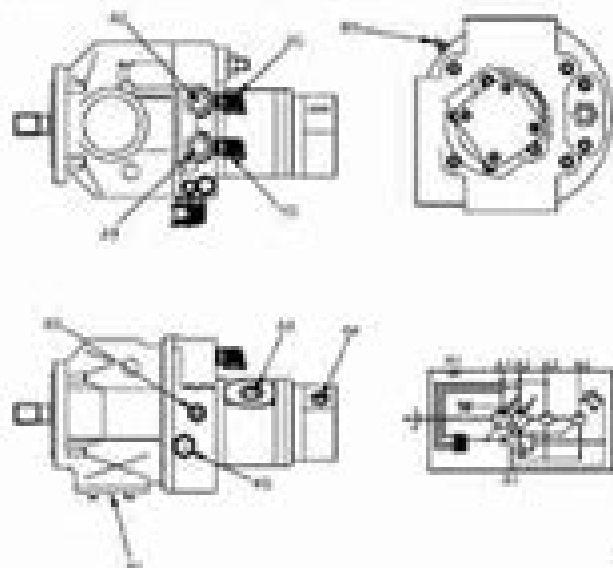
## GROUP 2 HYDRAULIC PUMP

### 1. GENERAL

This is a variable displacement double-acting pump for discharge with equal displacements from one hydraulic tank. This pump is so compact as to appear a single pump though this is actually a double pump.

Because the pump has one swing plate, the swing angle is the same for two pumps. Tilting of the pump changes in response to the load pressure of  $P_1 + P_2$ . Namely, the output is controlled to the constant value so that the relationship between the discharge pressure and flow rate  $Q$  (external constant:  $P_1 + P_2$ )  $Q = \text{Constant}$ .

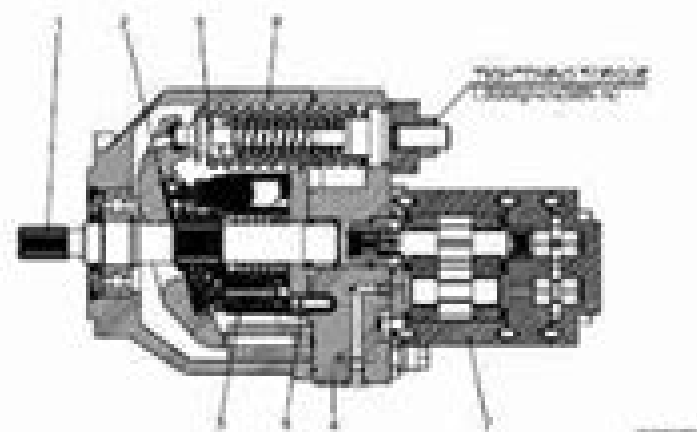
The free pump and pilot pump can be connected to the same shaft via a coupling.



Description of the ports

| Port     | Feature        | Note                                      |
|----------|----------------|-------------------------------------------|
| IN       | Suction port   | SWR (1/2) (Standard)                      |
| OUT      | Discharge port | SWR (1/2) (1/2) Type D                    |
| OUT      | Discharge port | SWR (1/2) (1/2) Type D                    |
| OUT      | Discharge port | SWR (1/2) (1/2) Type D                    |
| OUT, OUT | Discharge port | SWR (1/2) (1/2) Type D (normally plugged) |
| OUT      | Discharge port | SWR (1/2) (1/2) Type D (normally plugged) |
| OUT      | Discharge port | SWR (1/2) (1/2) Type D (normally plugged) |
| OUT      | Discharge port | SWR (1/2) (1/2) Type D (normally plugged) |
| OUT      | Discharge port | SWR (1/2) (1/2) Type D (normally plugged) |

### 2. PRINCIPAL COMPONENTS AND FUNCTIONS



- |               |                  |
|---------------|------------------|
| 1 Drive shaft | 5 Control spring |
| 2 Housing     | 6 Control piston |
| 3 Swing plate | 7 Gear pump      |
| 4 Cover       | 8 Housing        |

#### SPECIFICATIONS

- Capacity : 2 ~ 21 (1/2) ~ 4.3 (1/2) l/min
- Rated oil flow : 2 ~ 22.2 (1/2) ~ 4.3 (1/2) l/min
- Rated pressure : 2 ~ 210 ~ 30 (1/2) kg/cm<sup>2</sup>

This is a variable displacement double-acting pump for discharge with two equal displacements from one hydraulic tank. Because this is one swing plate, there is only one suction port.

The oil is divided into two equal flows by the control plate in the cover and directed to two discharge ports positioned in the cover.

The discharge pressure directed to the control plate (to the housing) by controlling the spring force.

Since the piston stroke changes according to the swing angle of the housing, the flow can be changed.

The simultaneous swing angle control output control method is employed.

The free pump and pilot pump can be connected to the same shaft via a coupling.

# Hyundai Robex 55 3 Manual

**S Nieto**



## **Hyundai Robex 55 3 Manual:**

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Hyundai Robex 55 3 Manual**," an enthralling opus penned by a very acclaimed wordsmith, readers embark on an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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### **Table of Contents Hyundai Robex 55 3 Manual**

1. Understanding the eBook Hyundai Robex 55 3 Manual
  - The Rise of Digital Reading Hyundai Robex 55 3 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Hyundai Robex 55 3 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Hyundai Robex 55 3 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Hyundai Robex 55 3 Manual
  - Personalized Recommendations
  - Hyundai Robex 55 3 Manual User Reviews and Ratings

- Hyundai Robex 55 3 Manual and Bestseller Lists
- 5. Accessing Hyundai Robex 55 3 Manual Free and Paid eBooks
  - Hyundai Robex 55 3 Manual Public Domain eBooks
  - Hyundai Robex 55 3 Manual eBook Subscription Services
  - Hyundai Robex 55 3 Manual Budget-Friendly Options
- 6. Navigating Hyundai Robex 55 3 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Hyundai Robex 55 3 Manual Compatibility with Devices
  - Hyundai Robex 55 3 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Hyundai Robex 55 3 Manual
  - Highlighting and Note-Taking Hyundai Robex 55 3 Manual
  - Interactive Elements Hyundai Robex 55 3 Manual
- 8. Staying Engaged with Hyundai Robex 55 3 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Hyundai Robex 55 3 Manual
- 9. Balancing eBooks and Physical Books Hyundai Robex 55 3 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Hyundai Robex 55 3 Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Hyundai Robex 55 3 Manual
  - Setting Reading Goals Hyundai Robex 55 3 Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hyundai Robex 55 3 Manual
  - Fact-Checking eBook Content of Hyundai Robex 55 3 Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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