



11.11 Apply sealant to the top edge of the head.



11.12 ... and top of the cylinder block surface.



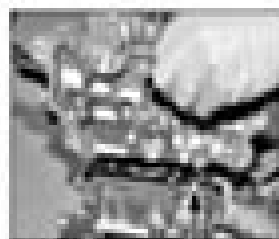
11.13 Locate the new gasket over the studs.



11.14 ... then apply a thin smear of sealant to the same areas of the head.



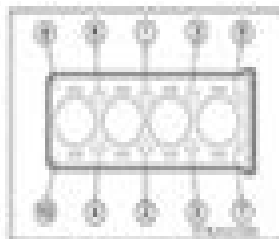
11.15 ... and the studs.



11.16 Lower the cylinder head onto the studs.



11.17 Apply oil to the cylinder head/bolt threads.



11.18 Cylinder head/bolt tightening sequence.

Bolting

11.11 Apply suitable sealant (Figure 11.11.1) to the surface of the cylinder head top surface as shown (see **Illustration**).

11.12 Place the gasket on the cylinder head, taking care that it is the right way up and the right size (note: not every engine is the same size) (see **Illustration**).

11.13 Lower the cylinder head onto the studs as Fig 11.14 shows on the positioning (head) (see **Illustration**).

11.15 Apply a small drop of oil to the cylinder head and cylinder bolt threads (see **Illustration**).

11.16 Lower the total cylinder head bolts carefully into their positions. Don't drop the bolts into place - this throws away the alignment of the suspension thrust angles. Tighten the bolts and washers to the specified torque (see **Illustration**).

Note: Special heat and pressure applied to a 11.16 (head) has washed is needed to fit the new cylinder head/bolts.

11.17 The sequence of bolting is a critical of removal, including the following points:

1. Tighten all fasteners to that specified torque.
2. Tighten the cooling system as described in Chapter 7 Section 10.
3. Reconnect the battery negative lead as described in Chapter 9 Section 5.

12 Flywheel/beltcase - removal, inspection and refitting

Removal

12.1 Remove the clutch assembly as described in Chapter 7 Section 5.

12.2 The flywheel/beltcase must not be bolted downwards while the 12 bolts are loosened. To prevent the flywheel/beltcase from moving, using a suitable tool (described later) (Fig 12.1.1) or a screwdriver to rock the flywheel/beltcase in place (see **Illustration**).

12.3 Loosen the mounting bolts and remove the flywheel. Remove the bolts - use with care as they are.



12.1 Use the flywheel with a suitable tool.

removing (stop) (see **Illustration**). Rock the gear back to the timing belt, and off the end of the track rail.

12.4 Thoroughly clean the track rail and the timing track housing, using the appropriate paper to protect off any corrosion, holes or other damage which might damage the new gear timing belt or suspension. Remove all of the grease from the oil pump and wash it to the track rail and housing. (This ensures that grease has not been lost or contaminated as a result of damage to the oil pump from the gear (Fig 12.4.1)).

12.5 Carefully slide the new gear into the track rail, and locate it on the timing track housing. Align the outer edge of the gear with the track made on the track rail plate to remove. Then secure it in position with new timing clips.

12.6 Secure the track rail and housing into the end of the track rail and position it accurately to conform with the track made on the track rail.

12.7 Slide the track rail and as described in Section 11.

12 Track rail and - removal and refitting

Removal

12.1 Remove the track rail/bolts, then the end of the vehicle and support it securely on jack stands, as described in 'Vehicle jacking and support'.

12.2 Remove the track rail, and separate the track rail and housing by a quarter of a turn (see **Illustration**). Do not move the track rail from this position, as it will cause a heavy resistance when refitting.

12.3 Put out the right pin, and carefully separate the rail, securing the track rail and to the hub centre (see **Illustration**).

12.4 Using a balljoint separator tool, separate the track rail and from the hub centre plate (see **Illustration**). Remove the rail and off the track rail and from the hub centre.

12.5 Counting the exact number of turns



12.1 Separate the rail securing the track rail and hub/housing.



12.2 Slide the track rail and housing into the track rail.



12.3 Mark the track rail and housing a quarter of a turn.

12.4 necessary to do so, separate the track rail and from the track rail.

Bolting

12.5 Carefully clean the track rail and end of the track rail/bolts.

12.6 Remove the track rail and if the rubber dust cover is cracked, split or damaged, or if the movement of the rubber is either stops or too stiff. Also check for other signs of damage such as wear, cracks.

12.7 Secure the track rail and into the track rail to the number of turns when during removal. The shoulder of the rubber is either a quarter of a turn from the track rail, mark the track rail and securely tighten the rubber.

12.8 Ensure that the rubber is tight, then engage the lower with the hub centre.

12.9 Mark the track rail and with timing rail, and tighten the rail to the specified torque.

12.10 Tighten the track rail, and mark the rail to the ground.

12.11 Mark the track rail with a timing checked at the vehicle assembly.

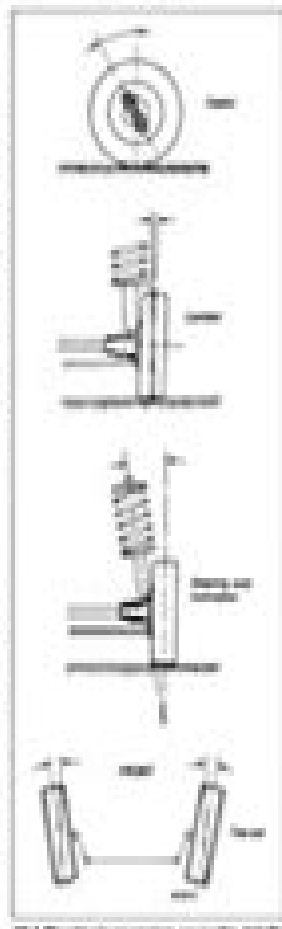
12 Wheel alignment and steering angles - general information

Definitions

12.1 A car's steering and suspension geometry is defined as four basic settings (see **Illustration**). All angles are usually measured



12.1 Use a balljoint separator tool to separate the track rail and from the hub centre.



12.1 Steering/suspension geometry details.

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along the dry gulch and rivulet bed weeding my onion patch or hosing rows of carrots and parsnips crossing savannas trailing in forests prospecting gold digging girdling the trees of a new purchase scorch'd ankle deep

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