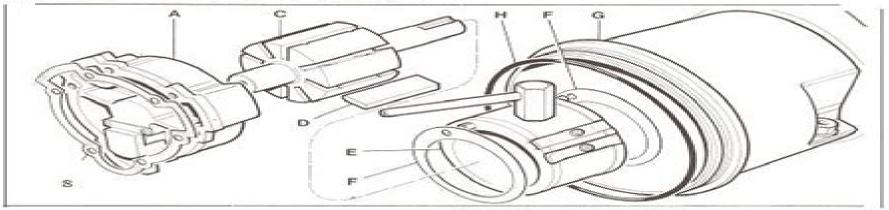
## Rotor Stator Unit- Removal



- -Remove drive coupling.
- estand offichamber (G) vertically on wooden blocks.
- Remove that end cover (A).
- Discard gasket (B).
- -Remove stator (E). Note position and thickness of shims (F).
- Remove to for unit (C) using service tool \$71. Use elastic
- bands to metain blades (D) in position. eDiscard "O" mig (H)

#### Rotor-Statoreinheit - Ausbau

- Anthebskupplung ausbauen.
- Olkammer (G) senk recht auf Holzklotze stetlen.
- Eintritted eckel (A) abnehmen.
- Dionitung (8) wiegwierfen.
- Stator (E) ausbauen. Anordnung und Dicke der Betagen (F)
- -notor (C) mit Wartungswerkzeug S71 ausbauen. Blatter (D) mit Gummipandem testnaten.
- 0-Rling (H) wegwerten.

## Unidad de Estator-Rotor - Desmontaje

- Desmonte el acopiamiento de mando.
- e.Apoye la camara de acete (G) vierticamiente sabre bloques de madera.
- Desmonte la tapa extrema (A) de entrada.
- Descarte la junta: (6).
- Desmionte el estator (E). Note la posicion y espesor de los suplementos (F).
- eDesmonte el rotor (C) utilizando la herramienta de servicio S71. Utilioe bandas elasticas para sujetar las paletas (D). e Descarte la junta torica (H).

### Groupe Rotor/Stator- Depose

- Deposer faccouplement de transmission.
- Dresser la chambre à hullie (G) verticalement sur des blocs de
- Deposer le couverble d'extremite entree (A).
- Metire le joint (6) au reput.
- Deposer le stator (E). Noter la position et l'epaisseur des calles (F).
- € Deposer le notor (C) 2 l'aide de l'outil special \$71. Rétenir les. palettes (D) en position avec des élastiques.
- Mettre le Joint torique 'O' (H) au rebut.

### Gruppo Rotore e Statore - Smontaggio

eTogliere il giunto di trasmissione.

ePorre la camera dell'olio (G) y erticalmente su bloochi di legno.

eTogliere il coperobio (A) all'estrem ta di entrato.

-Gettare la guam izione (B). eTogliere lo statore (E). Notare la posizione e lo spessore degili SOMESON (F)

eTogliere il grupp-orotore usando l'utensile di manutenzione S71. Usare degli elastici per mantenere in posizione le lame

eGettare ranello di guamizione a sezione tonda. (Hi).

#### Rotorstatorenhet - Borttagn ing

eTa bart drivk opplingen.

eStall oljerummet (G) vertikalt pa traklossar.

eTa bart inioppets gavelomslag (A).

eKassera packningen (B).

e Tai part statorn (E). Not rai lage och Socklek på shimsen (F).

eTa bart rolorenheten (C) med hjalp av servibeverktyg 571. Hall bladen (II) kvar i ratt lage med hjalp av gummiband.

- Kassera O-ringen (H).

# **Hydrovane 87 Manual**

Wenbin Ji

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World ,1987-01

Cruising World, 1988-07

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