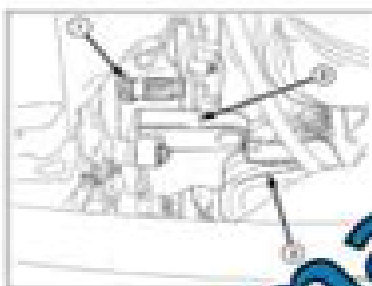
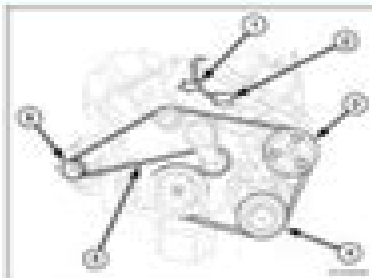


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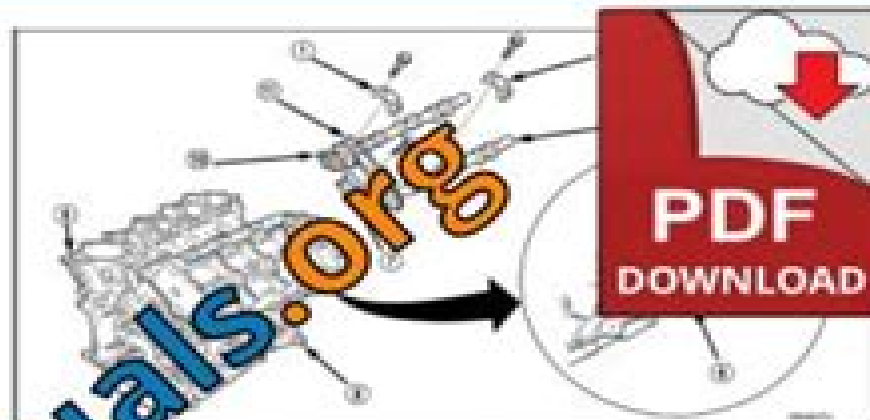
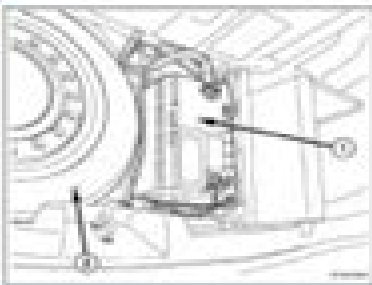
11. Install lower intake manifold (Refer to 9 - ENGINE MANIFOLD/INTAKE MANIFOLD - INSTALLATION).
12. Install cylinder head covers (Refer to 9 - ENGINE CYLINDER HEAD/CYLINDER HEAD COVERS - INSTALLATION).
13. Connect coolant sensor sensor (2) and coolant temperature sensor (1) connection.
14. Install timing chain cover (Refer to 9 - ENGINE OIL PUMP/TIMING CHAIN COVERS - INSTALLATION).
15. Install waterpump drive pulley (Refer to 9 - ENGINE/DRIVE PULLEY/DRIVE PULLEY - INSTALLATION).
16. Install water pump pulley (Refer to 9 - ENGINE/DRIVE PULLEY/DRIVE PULLEY - INSTALLATION).
17. Connect oil pressure sensor (1) connection.



18. Install accessory drive belt (2) (Refer to 7 - OIL PUMP/ACCESSORY DRIVE/ACCESSORY BELT - INSTALLATION).
19. Fill cooling system (Refer to 7 - COOLING/FLUID - STANDARD PROCEDURE).



20. Connect negative battery (1) connection.
21. Start engine and check.



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Remove cylinder head bolts (2) & (10) and valvetrain components from cylinder head. Note component locations for reassembly in original locations.

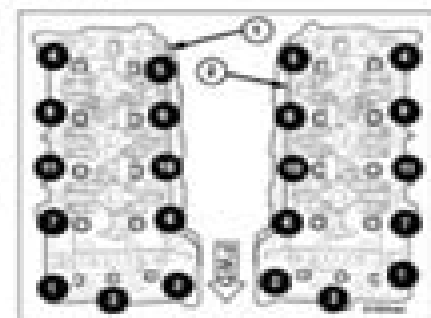
Cylinder head removal:

Remove fastener securing engine oil dipstick tube to cylinder head. Remove engine oil dipstick tube. Remove generator.

22. For right cylinder head removal:
 - Remove cylinder head ground strap.
 - Disconnect EGR valve electrical connector and remove EGR valve from head (Refer to 25 - ENGINE/CONTROL/EXHAUST GAS RECIRCULATION/VALVE - REMOVAL).

CAUTION: Ensure cylinder head bolts 1 - 5 are removed before attempting the removal of cylinder head, as damage to cylinder head and/or block may occur.

23. Remove cylinder left head bolts (2) and right head bolts (1) in sequence shown.
24. Remove cylinder head(s).
25. Remove and discard cylinder head gasket.
26. Clean cylinder head and block seating surfaces (Refer to 9 - ENGINE/CYLINDER HEAD - CLEANING).



CLEANING

To ensure engine gasket sealing, proper surface preparation must be performed, especially with the use of aluminum engine components and multi-layer steel cylinder head gaskets.

NOTE: Multi-Layer Steel (MLS) head gaskets require a scratch free sealing surface.

Remove all gasket material from cylinder head and block (Refer to 9 - ENGINE - STANDARD PROCEDURE). Be careful not to gouge or scratch the aluminum head sealing surface.

Clean all engine oil passages.

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AN Whitehead



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Table of Contents Haynes Repair Manual For 20chrysler 300c

1. Understanding the eBook Haynes Repair Manual For 20chrysler 300c
 - The Rise of Digital Reading Haynes Repair Manual For 20chrysler 300c
 - Advantages of eBooks Over Traditional Books
2. Identifying Haynes Repair Manual For 20chrysler 300c
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Haynes Repair Manual For 20chrysler 300c
 - User-Friendly Interface
4. Exploring eBook Recommendations from Haynes Repair Manual For 20chrysler 300c

- Personalized Recommendations
 - Haynes Repair Manual For 20chrysler 300c User Reviews and Ratings
 - Haynes Repair Manual For 20chrysler 300c and Bestseller Lists
5. Accessing Haynes Repair Manual For 20chrysler 300c Free and Paid eBooks
 - Haynes Repair Manual For 20chrysler 300c Public Domain eBooks
 - Haynes Repair Manual For 20chrysler 300c eBook Subscription Services
 - Haynes Repair Manual For 20chrysler 300c Budget-Friendly Options
 6. Navigating Haynes Repair Manual For 20chrysler 300c eBook Formats
 - ePub, PDF, MOBI, and More
 - Haynes Repair Manual For 20chrysler 300c Compatibility with Devices
 - Haynes Repair Manual For 20chrysler 300c Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Haynes Repair Manual For 20chrysler 300c
 - Highlighting and Note-Taking Haynes Repair Manual For 20chrysler 300c
 - Interactive Elements Haynes Repair Manual For 20chrysler 300c
 8. Staying Engaged with Haynes Repair Manual For 20chrysler 300c
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Haynes Repair Manual For 20chrysler 300c
 9. Balancing eBooks and Physical Books Haynes Repair Manual For 20chrysler 300c
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Haynes Repair Manual For 20chrysler 300c
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Haynes Repair Manual For 20chrysler 300c
 - Setting Reading Goals Haynes Repair Manual For 20chrysler 300c
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Haynes Repair Manual For 20chrysler 300c

- Fact-Checking eBook Content of Haynes Repair Manual For 20chrysler 300c
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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