

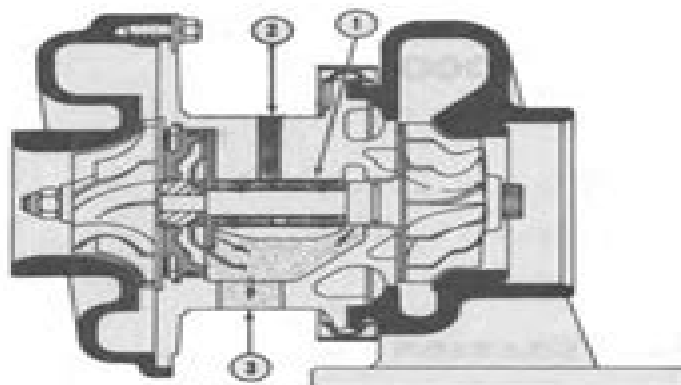


Figure 2
Turbocharger Lubrication

1. Bearing
2. From Pump
3. To Sump

The oil acts as a heat barrier between the hot turbine and the compressor, lubricates the bearings, and aids in the removal of excess heat.

The high speed at which the turbine wheel and compressor wheel revolve, and the high temperature of the exhaust gasses, require the turbocharger to receive an adequate supply of clean quality oil, adequate clean air, and the full pressure of the exhaust gasses.

CAUTION: To avoid personal injury and prevent flange warp, allow the exhaust manifold to cool sufficiently after the tractor engine has been run before attempting to service the turbocharger.

2. TURBOCHARGER OVERHAUL

A. Removal

1. Remove both hood side panels and the exhaust extension (muffler) from the tractor.
2. Remove the exhaust pipe by removing the four bolts from the exhaust flange, Figure 3.
3. Remove the three bolts that secure the exhaust flange to the manifold and remove the flange and seal ring.
4. Disconnect the air cleaner-to-turbocharger tube and the turbocharger-to-intake manifold tube, Figure 3, from the compressor side of the turbocharger by loosening the clamps securing the tubes to the turbocharger.
5. Remove the oil supply tube and disconnect the oil return tube from the cylinder block. Cap the ends of the tubes and the openings to prevent foreign material from entering the system.

IMPORTANT: Dirt or other foreign material that may enter the lubrication system will seriously damage the turbocharger and/or engine components. Take care to prevent dirt entry into the system.

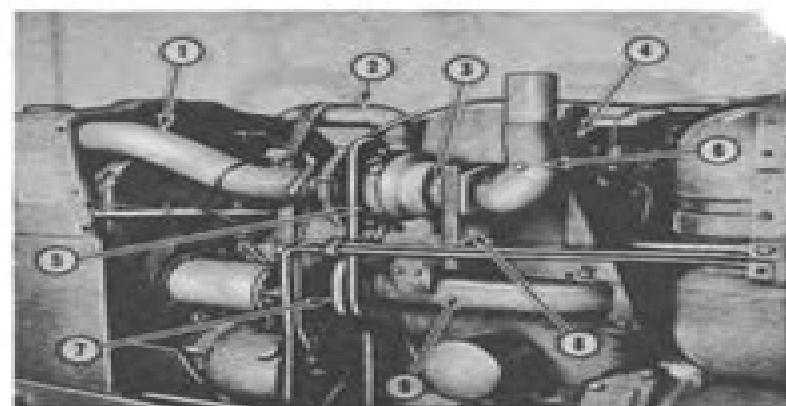


Figure 3
Component Identification - Left Side

- | | |
|---|---------------------|
| 1. Air Cleaner-to-Turbocharger Tube | 5. Oil Supply Tube |
| 2. Turbocharger-to-Intake Manifold Tube | 6. Exhaust Pipe |
| 3. Seal Ring | 7. Oil Return Tube |
| 4. Heat Shield | 8. Exhaust Flange |
| | 9. Exhaust Manifold |

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1. Understanding the eBook Ford 3400 Repair Manual
 - The Rise of Digital Reading Ford 3400 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford 3400 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford 3400 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford 3400 Repair Manual
 - Personalized Recommendations
 - Ford 3400 Repair Manual User Reviews and Ratings
 - Ford 3400 Repair Manual and Bestseller Lists

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 - Ford 3400 Repair Manual eBook Subscription Services
 - Ford 3400 Repair Manual Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Ford 3400 Repair Manual Compatibility with Devices
 - Ford 3400 Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
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 - Highlighting and Note-Taking Ford 3400 Repair Manual
 - Interactive Elements Ford 3400 Repair Manual
8. Staying Engaged with Ford 3400 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford 3400 Repair Manual
9. Balancing eBooks and Physical Books Ford 3400 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford 3400 Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ford 3400 Repair Manual
 - Setting Reading Goals Ford 3400 Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ford 3400 Repair Manual
 - Fact-Checking eBook Content of Ford 3400 Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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