

## Gearbox - Remove Transfer box

### Pre operation

Transfer shaft - Remove (B1141)

1. After removing the pin shaft, push the shaft to the front transmission.
2. Push the front lower vertical rod (15) from the transfer box control lever.
3. Remove the mounting plate (16) and remove transfer box as an assembly.

**NOTE:** Check the oil level for transfer box by removing the drain plug on the transfer box.

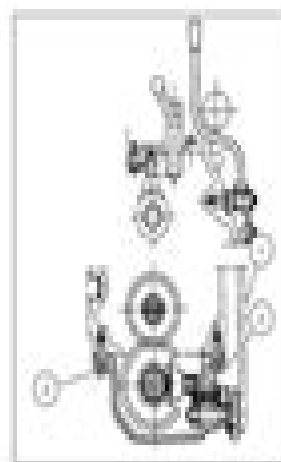


Image 1

### Post operation

Transfer - Reassemble Transfer box (B1142)

## Gearbox - Disassemble Transfer box

### Pre operation

Transfer - Remove Transfer box (B1141)

1. Use a pin to remove the oil plug (15) from the transfer box (16) and oiler gear shaft (17).
2. Push transfer gear shaft (18) forward and disengage the pin (15) and remove the oiler gear (16), springs (19) and needle bearing (20) from the transfer box.
3. Check the oiler gear shaft, oiler gear, springs and needle bearing for any wear or damage. Replace as necessary.

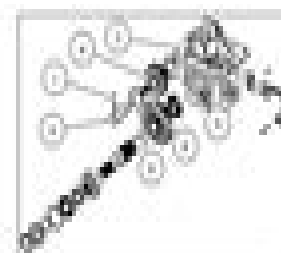


Image 1

### 4. Remove the following

- Shaft Seal Ring - (2)
- Shaft Seal - (3)
- Retaining Ring - (4)
- Output shaft - (18) with bearing - (21) and seal - (22)

**NOTE:** Check oil level and seal on each side of the shaft seal (2) and shaft seal (3). and check seal make sure correct size for hole to put the parts from the seal hole.

5. Remove the input shaft gear (19) and oiler gear (16) from the shaft.

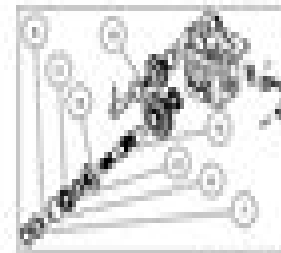


Image 1

### 6. To remove shift lever

- Unhook the plug (15) with sliding socket (15)
- Remove Output Plunger Spring (23)
- Remove Output Plunger (24)
- Remove Pin (25)
- Remove input plunger lever (26) from case.

7. To remove the bearing (21) use a slide bearing puller.

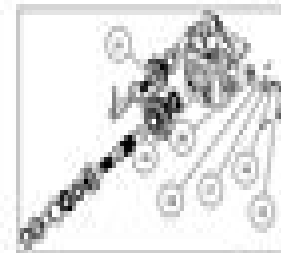


Image 1

### Post operation

Transfer - Reassemble Transfer box (B1142)

# Elox Workmaster 45 Manual

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**Elox Workmaster 45 Manual:**  
**Precision Toolmaker ,1988**

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