

## 13.2 Tightening Torques for Standard Bolts and Nuts

Item	Nominal thread diameter x pitch	Tightening torque Nm(kgf-m)	Remarks
Hexagon bolt (7T) and nut	M8x1	9.8~11.8 (1.0~1.2)	Use 80% of the value at left when the tightening part is aluminum. Use 60% of the value at left for 4T bolts and lock nuts.
	M8x1.25	22.6~28.4 (2.3~2.9)	
	M10x1.5	44.1~53.9 (4.5~5.5)	
	M12x1.75	78.4~98.0 (8.0~10)	
	M14x1.5	127.5~147.1 (13~15)	
	M16x1.5	215.7~235.4 (22~24)	
PT plug	1/8	9.8 (1.0)	
	1/4	19.6 (2.0)	
	3/8	29.4 (3.0)	
	1/2	58.8 (6.0)	
Pipe joint bolt	M8	12.7~16.7 (1.3~1.7)	
	M10	19.6~25.4 (2.0~2.6)	
	M12	24.5~34.3 (2.5~3.5)	
	M14	39.2~49.0 (4.0~5.0)	
	M16	49.0~58.8 (5.0~6.0)	

Note) Lubricating oil is not applied to threaded portion and seat surface.

# Mercury Outboard 2hp Torque Specs

**Jicheng Xie**



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