

11. Connect instrument harness to engine harness. Tighten clamp.
12. Connect trim position sender brown/white wire as shown in Figure 7.
13. Connect fuel line. Check for leaks.
14. Connect throttle cable. Refer to "Attaching/Adjusting Throttle Cable".
15. Connect any grounding wires or accessories that may have been disconnected.
16. Connect battery cables to battery.

**IMPORTANT:** If stern drive unit was removed, refer to step 14 in "Alignment".

a - Terminal Block  
b - Brown/White Wires  
**Figure 7. Sender Connection**



## ALIGNMENT

### BEARING SUPPORT INSTALLATION

The following procedure **MUST BE** used when installing bearing support on MCM-120R/140R Models:



- a - Bolt (2)  
b - Flat Washer (2)  
c - Spherical Washer (4) (Install with Rounded Side Toward Bearing Support)  
d - Bearing Support  
e - Nut (2)

**Figure 1. Bearing Support Attaching Parts**

1. Install bearing support, as shown in Figure 1. **DO NOT** tighten bolts.
2. Insert solid end of Alignment Tool (91-37797A3) thru bearing in gimbal housing and into input shaft splines. (Figure 2)
3. Tighten bearing support bolts until snug [5-10 lbs. ft. (7-13 N.m)]. Strike the head of both bolts with a ball peen hammer, then torque bolts to specifications.



a - Alignment Shaft

**Figure 2. Alignment Tool Installed**

**IMPORTANT:** Bearing support attaching bolts **MUST BE** struck with a hammer to properly seat spherical washers. If procedure is not followed, difficulty in installing stern drive unit may result and subsequent damage to bearings may occur from misalignment.

# **Mercury MCM 140 Manual**

**DJ Losen**



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