# LM2500+ Marine Gas Turbine



GE's LM2500+ gas turbine is based on the Industry standard-setting GE LM2500 marine gas turbine. The LM2500+ main features are increased power (20%) compared to the LM2500, the same high availability and reliability, and an even higher efficiency flower SFCI than the LM2500. As in the case of the LM2500, the LM2500+ simple modular design provides for easy maintenance, featuring a split compressor casing, in-place blade and vane replacement, in-place hot section maintenance and external fuel nozzles.

#### Comparing the Design of the LM25/00+ to the LM25/00

The primary difference between the two engines is the addition of one stage of compressor blades forward of the LM2500's first stage blading which results in approximately a 20% airflow increase at full power. This "zero" stage is a wide-chord, single-piece bladed disk or blink. The LM2500+'s stage one blades have been redesigned without mid-span dampers. The LM2500+17-stage compressor has an increased pressure ratio to 23.1:1 from 18:1 of the LM2500.

Aft of the CM2SO0+ compressor is the fully annular combustor with externally mounted fuel nozzles; a two-stage an-cooled high-pressure turbine which drives the compressor and the occessory-drive gearbos; and a so-stage serodynamically coupled, lose pressure power turbine which is driven by the gas generator's high energy exhaust gas flow. The increase in power samented several design changes in the existing LM2SO0 power turbine. The overall flow function was increased 1,1% to account for the higher airflow. Stage 1 and Stage 6 bildes are optimized for serodynamic efficiency to keep the power turbine at its previously high level of efficiency. The power turbine rotor has been strengthened for the higher torque and potential energy of the LM2SOO+.

Pre-wired, pre-piped and factory-tended for easy installation, the LM2500+ module weighs just 50,600 pounds [23,000 kilograms] with shock mounts and AE,090 pounds [21,850 kilograms] without. It requires only 538 x 508 x 120 cubic inches of ship space [28,2 x 9 x 10 feet [7,16 x 2,74 x 5.05 meters). The trief duct flow area is 57 square feet (5.35 square meters) and the exhaust flow area is 36 square feet (5.3 square meters).

#### Performance

Output 40,500 shp [30,200 kW]

SEC 354 (b)(shp-hr (215 g)kW-hr)

Heat rate 6,522 Btu/hhp-hr

8,746 BrufirWs-br 9,227 kWkWs-br

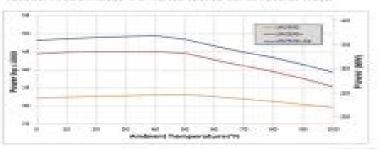
Exhaunt gas flow 189 (b/sec (85.9 kg/sec)

Exhaust gas temperature 965°F (\$18°C) Power turbine speed 1600 mm

Average performance, 60 Hz, 59°F, see level, 60% relative homidity, no inlettier hazat leviese.

#### Max Power vs. Ambient Temperature

Resses, inlet/enhaust 4/6 inches (1.0/15 pentimeteral water)



LM2500+ Marine Module



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# **Lm2500 Tech Manual**

Yan Bai



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