

## SPECIFICATIONS

|                             | Merc 650                                                                                | Merc 500         | Merc 400            |
|-----------------------------|-----------------------------------------------------------------------------------------|------------------|---------------------|
| Bore                        | 2.87"<br>(72.9mm)                                                                       | 2.56"<br>(65mm)  | 2.87"<br>(72.9mm)   |
| Stroke                      | 2-9/16"<br>(65.1mm)                                                                     | 2-1/8"<br>(54mm) | 2-9/16"<br>(65.1mm) |
| Cu. In. Piston Displacement | 49.8<br>(816cc)                                                                         | 44<br>(721cc)    | 33.3<br>(546cc)     |
| Recommended Spark Plug      | AC-V40FFM or<br>Champion L-76V                                                          |                  |                     |
| Horsepower                  | 65                                                                                      | 50               | 40                  |
| Full Throttle RPM Range     | 4800-<br>5300                                                                           | 4800-<br>5300    | 4800-<br>5300       |
| Fuel Tank Capacity          | U.S. . . . . . 6 Gallons<br>Imperial . . . . . 5 Gallons<br>Metric . . . . . 22% Liters |                  |                     |

## LUBRICANTS

| (From Your Mercury Dealer)<br>Quicksilver Lubricant | Part No.   | Container Size |          |        |
|-----------------------------------------------------|------------|----------------|----------|--------|
|                                                     |            | U.S.           | Imperial | Metric |
| Anti-Corrosion Grease                               | C-92-63290 | 8 Oz.          | 6.7 Oz.  | 240cc  |
| Anti Corrosion Oil                                  | C-92-63281 | 8 Oz.          | 6.7 Oz.  | 240cc  |
| Corrosion and Rust Preventive                       | C-92-63260 | 11 Oz.         | 9.2 Oz.  | 330cc  |
| Multipurpose Lubricant                              | C-92-63250 | 8 Oz.          | 6.7 Oz.  | 240cc  |
| Perfect Seal                                        | C-92-34227 | 16 Oz.         | 13.3 Oz. | 480cc  |
| Storage Seal                                        | C-92-63233 | 15 Oz.         | 12.5 Oz. | 450cc  |
| Super-Duty Gear Lubricant                           | C-92-68617 | 8 Oz.          | 6.7 Oz.  | 240cc  |
|                                                     | C-92-68623 | 1 Qt.          | 0.2 Gal. | 960cc  |



Figure 1. Merc 650 (3-Cyl.)

# Mercury 402 Outboard Parts Manual

**Tao Wei**



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