

SECTION I – INTRODUCTION

MANUAL DESCRIPTION

This manual describes the installation, operation, and maintenance of the MARVEL Series 81 and 81A Vertical Band Saws. The purpose of the manual is to familiarize the skilled operator with the procedures of operation which will help him take full advantage of the machine's capability. Operating controls and procedures are presented so the apprentice operator can familiarize himself with the Saw with little outside help. This reduces downtime on the machine and nonproductive operator time.

The maintenance instructions include periodic care of the equipment to ensure a long life of

accurate operation for the machine. In addition, it contains a chart of problems which might possibly come up, their probable cause and corrective action.

Instructions for operation of machine modifications and certain supplementary equipment available for use with the Series 81 and/or 81A Saws are covered in this manual. These modifications are:

- Code M1 - Low Speed Range
- Code M3M - Hydraulic Powered Tilting of Column
- Code M4 - Opposite Hand Work Entry (Right to Left)

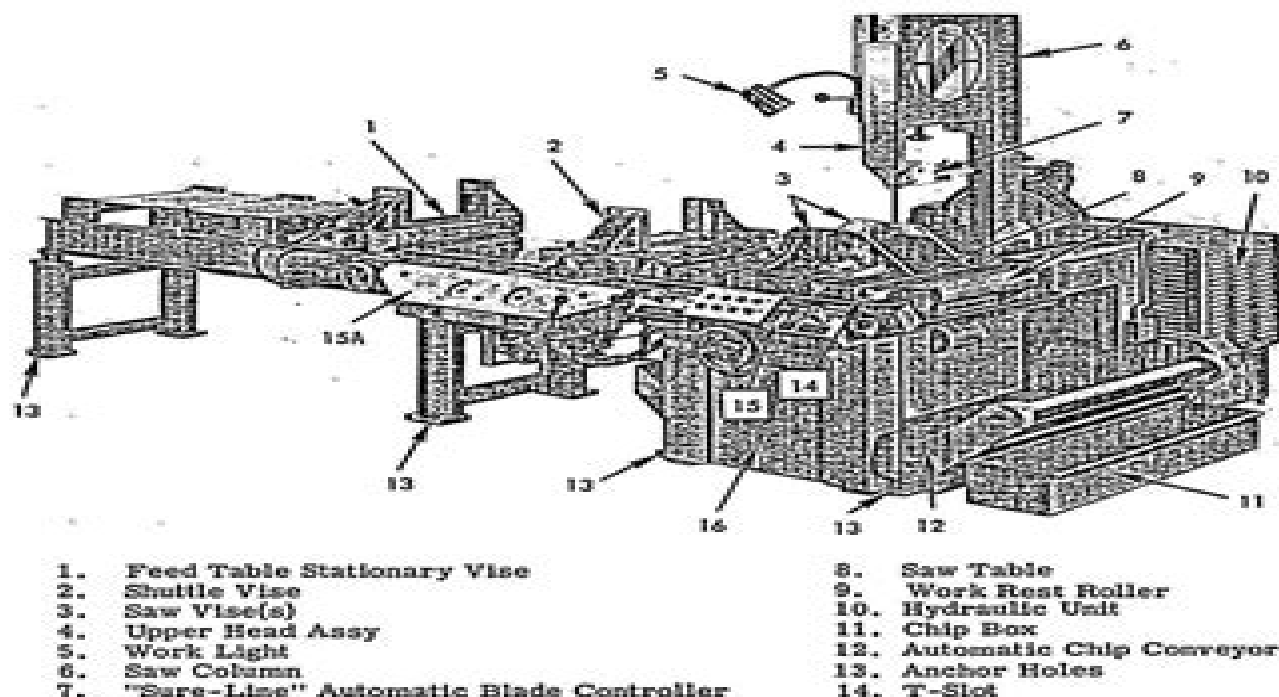


Figure 1. Series 81A Vertical Band Saw (Front View)

Marvel 81a Manual

Jin-Ying Zhang



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