CYLINDER HEAD

. Fit down! pins (I) in sylinder head and then. antach a new gaskert to cylinder head.

CARLTTRONG

Use a new cylinder head greket to prevent oil. lies/cage. Do not use the old perior.

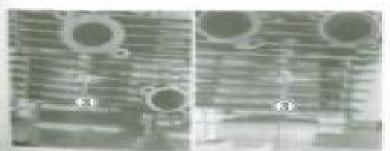
- Copper weathers and out rurts are used to secure. tive pyringler head. These parts must be fitted in the correct position.
- With the head enoply seemed on the cylinder. menure in by rightening the rests diagonally. Tighten each rest to the torium value specified. Beetlower

Cylinder heed nuts rightening tongue

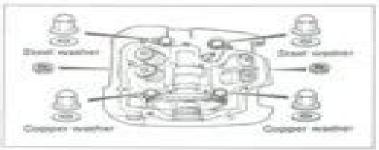
10 mm Olam. (0)	38 - 40 Mm (3.6 - 4.0 kg-m (28.0 - 29.0 is-N)
8 mm Dieve. (8)	7 - 11 Wes. (0.7 - 1.1 Ages) (0.0 - 8.0 Ib-h)

. After Eightening the cylinder head ours to the specified sorme, sighten the pylinder hase num-600 m

Cytinder tuse	7 11 West
Portic tiigh kenilng	/ 0.7 — 1.7 kg-in "\
50mgue.	(0.0 - 0.0 ds-fc)











REDEUTIVIEILLEUL

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