

INTRODUCTION

This service manual describes the latest service information for the IC-T81A/E at the time of publication.

MODEL	VERSION	SYMBOL
IC-T81A	U.S.A.	USA-1
	Australia	AUS
	S.E. Asia	SEA
IC-T81E	Europe	EUR
	U.K.	UK
	Italy	ITA

To upgrade quality, all electrical or mechanical parts and internal circuits are subject to change without notice or obligation.

DANGER

NEVER connect the transceiver to an AC outlet or to a DC power supply that uses more than 16 V. Such a connection could cause a fire hazard and/or electric.

DO NOT expose the transceiver to rain, snow or any liquids.

DO NOT reverse the polarities of the power supply when connecting the transceiver.

DO NOT apply an RF signal of more than 20 dBm (100mW) to the antenna connector. This could damage the transceiver's front end.

ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

<SAMPLE ORDER>

1130609370 SJC TB31242FH IC-T81A/E RF UNIT 1 piece
5510009990 Screw PH BT M2x10 2K IC-T81A/E Chassis 10 pieces

Addresses are provided on the inside back cover for your convenience.

REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated turning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 40 dB to 50 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.



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Table of Contents Icom Ic T81 Service Repair Manual

1. Understanding the eBook Icom Ic T81 Service Repair Manual
 - The Rise of Digital Reading Icom Ic T81 Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Icom Ic T81 Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Icom Ic T81 Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Icom Ic T81 Service Repair Manual

- Personalized Recommendations
- Icom Ic T81 Service Repair Manual User Reviews and Ratings
- Icom Ic T81 Service Repair Manual and Bestseller Lists
- 5. Accessing Icom Ic T81 Service Repair Manual Free and Paid eBooks
 - Icom Ic T81 Service Repair Manual Public Domain eBooks
 - Icom Ic T81 Service Repair Manual eBook Subscription Services
 - Icom Ic T81 Service Repair Manual Budget-Friendly Options
- 6. Navigating Icom Ic T81 Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
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 - Icom Ic T81 Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
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 - Highlighting and Note-Taking Icom Ic T81 Service Repair Manual
 - Interactive Elements Icom Ic T81 Service Repair Manual
- 8. Staying Engaged with Icom Ic T81 Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Icom Ic T81 Service Repair Manual
- 9. Balancing eBooks and Physical Books Icom Ic T81 Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Icom Ic T81 Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Icom Ic T81 Service Repair Manual
 - Setting Reading Goals Icom Ic T81 Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Icom Ic T81 Service Repair Manual

- Fact-Checking eBook Content of Icom Ic T81 Service Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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