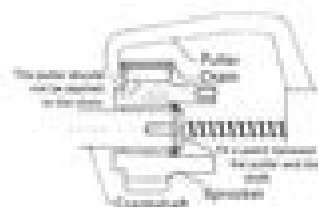


Disassembly

- 1. Remove the front cover.
- 2. Remove the clamping bolts, and then remove the front cover by lightly driving it with a mallet or other suitable means.
- 3. Replace the gasket with new one during assembly.
- 4. Remove the crankshaft bolts.
- 5. Remove the sprocket, hydraulic pump and roller together with the chain.
- 6. Attach a puller to the sprocket crankshaft side and extract the sprocket with this puller.



Mounting the sprocket



How to fit the puller

- 7. Remove the sprocket crankshaft side.
- 8. The sprocket is fixed to the crankshaft using a wedge and a crankshaft key.
- 9. Separate the sprocket from the bearings using a press.



Sprocket relation

Special tool Bearing roller
 ST1153-0000
 Set
 ST1154-0001



Separating the sprocket from the bearing

- 10. Remove the front oil seal from the front cover using the front oil seal drift.

Special tool Front oil seal drift
 ST1153-0000
 Set
 ST1154-0001

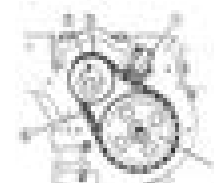
- 11. Remove the front oil seal from the front cover using the front oil seal drift.



Removing the front oil seal

Removal of front cover and chain

- (1) Remove the oil pan and then remove the oil pump together with the pulley.
- (2) Remove the front cover.
- (3) Remove chain tensioner (1).
- (4) Loosen the chain gear bolt.
- (5) Extract cam gear (1) and crank gear (2) together with chain (3).
 If a key is fixed for stopping rotation of the crank gear, remove the key (1) and extract chain (3).



Removing the timing chain

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