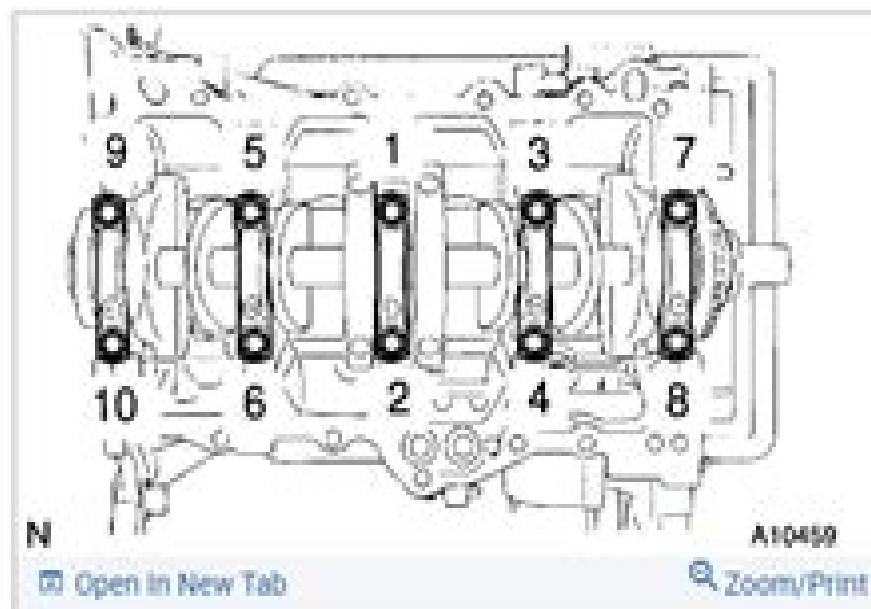




INSTALL BEARING CAPS

- Install the 5 bearing caps.

HINT: Each bearing cap has a number and front mark.

- Apply a light coat of engine oil on the threads and under the head of the bearing cap bolts.
- Install and uniformly tighten the 10 bolts of the bearing cap in several passes, in the sequence shown.

Torque:

1ST 22 Nm (220 kgf-cm, 16 ft. lbs.)

2ND Turn 90°

- Check that the [crankshaft](#) turns smoothly.

Eng Big End Torque Setting

Andrew Livesey

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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A Practical Approach to Motor Vehicle Engineering and Maintenance Allan Bonnick, Derek Newbold, 2011-05-26 Fully updated and in line with latest specifications this textbook integrates vehicle maintenance procedures making it the indispensable first classroom and workshop text for all students of motor vehicle engineering apprentices and keen amateurs Its clear logical approach excellent illustrations and step by step development of theory and practice make this an accessible text for students of all abilities With this book students have information that they can trust because it is written by an experienced practitioner and lecturer in this area This book will provide not only the information required to understand automotive engines but also background information that allows readers to put this information into context The book contains flowcharts diagnostic case studies detailed diagrams of how systems operate and overview descriptions of how systems work All this on top of step by step instructions and quick reference tables Readers won't get bored when working through this book with questions and answers that aid learning and revision included **Aircooled VW Engine**

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How to Tune and Modify Engine Management Systems Jeff Hartman, 2004-02-13 Drawing on a wealth of knowledge and experience and a background of more than 1 000 magazine articles on the subject, engine control expert Jeff Hartman explains everything from the basics of engine management to the building of complicated project cars. Hartman has substantially updated the material from his 1993 MBI book *Fuel Injection* 0 879387 43 2 to address the incredible developments in automotive fuel injection technology from the past decade, including the multitude of import cars that are the subject of so much hot rodding today. Hartman's text is extremely detailed and logically arranged to help readers better understand this complex topic.

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Mechanical Engineering, 1922 *Page's Engineering Weekly*, 1905

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