

```

53 COM_ACTION = 0
54
55 CASE 4
56 IF COM_ROUNDH >= 0 THEN
57     CIRC COM_POS,COM_FRAME C_DIS
58 ELSE

```

/R1/ROBODKSYNC35.SRC

Ln 49, Col 0

C	Time	no.	Source	Message
!	12:05:12 PM	1350	/R1/...	Programmed path reached (BCD)
!	12:05:15 PM	1372	KCP	Process active
!	12:12:46 PM	1356	KCP	Start key required
!	12:12:54 PM	1350	/R1/...	Programmed path reached (BCD)

Num	Cap	S	I	R	/R1/ROBODKSYNC35	IP= 49	Aut	POV 10%	KR100-2HA	12:18 PM
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