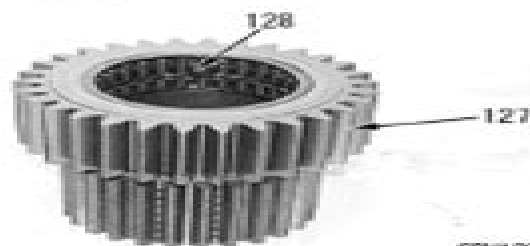


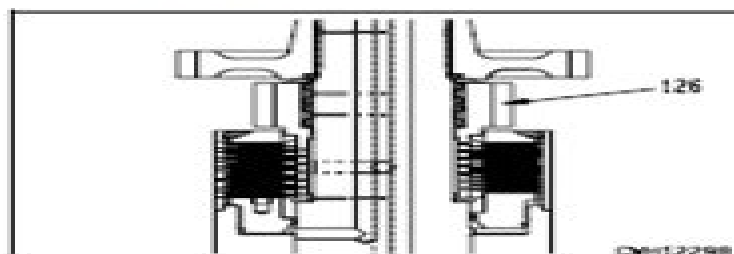


- 13) Install needle roller bearing (128) (2 pieces) to gear (127).



- 14) Install gear and needle roller bearing assembly (126) temporarily and match the grooves of the discs.

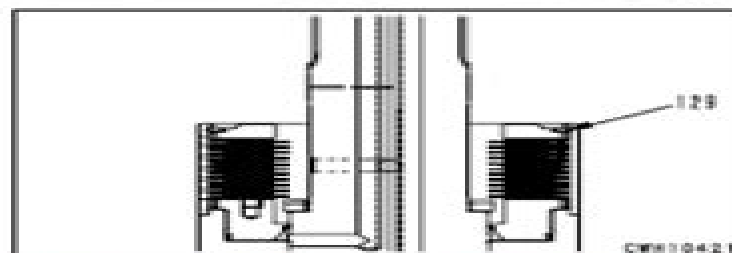
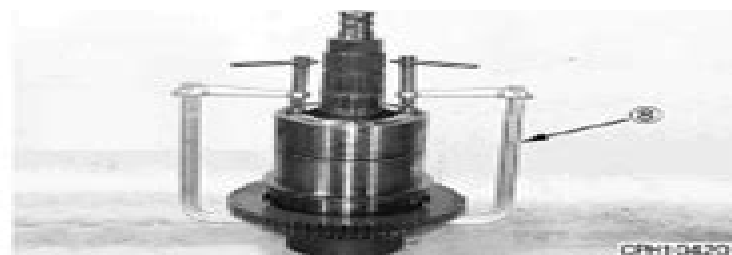
★ Pressing down the assembly, turn it to the right and left and push it in gradually so that it will not collide with the crests of the discs.



- 15) Remove the gear and needle roller bearing assembly (126).

- 16) Using C-clamp, jig ⑧, etc., compress the clutch spring and install snap ring (129).

★ The clutch spring may be compressed by holding the end plate without using the C-clamp similarly to the 2nd clutch. (For example, put a bar to the screw hole of the shaft and press down the end plate with the spacer.)



- 17) Install gear and needle roller bearing assembly (126).

★ If the gear and needle roller bearing assembly is difficult to install, repeat the procedure from step 13)

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JS Bruner



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