

OPERATING

1. Push down on handle (A) to turn headlights off.

Using Indicator Lights and Fuel Meter



- Oil Pressure Indicator** – will come on when you turn the key to the run position. Indicator should go out when engine is started. If indicator comes on during operation, signal of pressure is too low. Stop engine and perform appropriate service.
- Battery Charge Indicator** – will come on when you turn the key to the run position. Indicator should remain off during starting cycle. If indicator comes on during operation, stop engine and perform appropriate service.
- Coolant Temperature Indicator** (Model 18188 only) – will not come on when you turn the key to the run position. Indicator comes on during operation. Coolant temperature is above normal operating temperature. Stop engine and perform appropriate service. Coolant light will come on immediately when key is turned to the start position.
- Low Water** – shows the location of hoses for engine fan coil. The low water will operate when key is in the run position and the system's water temperature in the pump house below 100°F (the low water is designed when your machine has reached the recommended water levels).

Checking Fuel Level



Check fuel level in fuel tank (A).

Starting the Engine

CAUTION: Avoid injury! Engine exhaust fumes contain carbon monoxide and can cause serious illness or death.

Move the vehicle to an outside area before starting the engine.

Do not run an engine in an enclosed area without adequate ventilation.

- Connect engine extension to the engine exhaust pipe to direct the exhaust fumes out of the area.
- Allow fresh outside air into the work area to clear the exhaust fumes out.

NOTE: Engine will not start unless park brake is applied and PTO is disengaged.

1. Oil is low.
2. Make sure PTO switch is disengaged.
3. Push down brake pedal.

OPERATING



1. Push choke lever to the choke position.
2. Turn key to start position again for no longer than 5 seconds. Release key and choke lever when engine starts.
3. Repeat procedure if necessary.

WARNING! Avoid damage! Unnecessary engine idling can cause engine overheating, carbon build-up, and poor performance.

10-15 sec engine idling for 10-15 seconds is often necessary before starting.

4. Adjust throttle setting

- Engine is cold, move throttle lever (B) between the full throttle and half throttle position.
- Engine is warm, move throttle lever (B) to the full throttle position.

5. Adjust choke setting

- Engine is cold, pull choke lever (B) all the way up to the choke position.
- Engine is warm, push choke lever (B) half way up or to the run or all depending on engine temperature.



6. Turn key to run position (C)

1. Make sure the oil pressure and battery charge indicators illuminate.

WARNING! Avoid damage! Starter may be damaged if operated longer than 30 seconds at a time. Wait ten minutes between starting attempts if engine does not start immediately.

2. Turn key to stop position (B) for no more than 5 seconds.
3. Release key to run position (C) and release choke lever.

Stopping the Engine

1. Stop the machine.



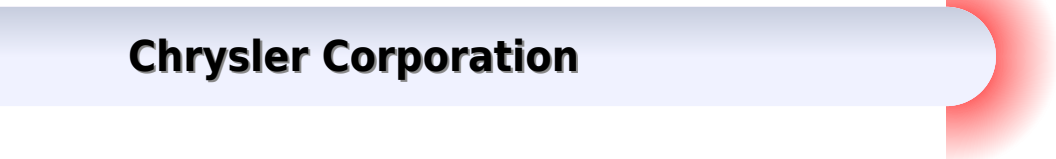
2. Move throttle lever (B) to the stop position. Stop engine is safe to connect service.



3. Turn key to stop position (B).
4. Lock the park brake.
5. Remove the key.

Gx325 Owners Manual

Chrysler Corporation



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