

3 GX Developer

This course utilises Mitsubishi's GX Developer programming and monitoring software package. The GX-Developer software is a Windows based package, which enables users to produce Ladder Diagram projects for use with the Mitsubishi range of PLC's. It has been produced by Mitsubishi Electric to replace the popular DOS based package "MEDOC".

3.1 Advantages of GX-Developer

The GX Developer software is windows based and thus offers many advanced features including:

- All program functions can be accessed using icons from tool bars on the console, as well as dropdown menus and shortcut keys.
- Ladder diagrams can be entered rapidly using fast entry key sequences or point and click tools.
- Program modifications can be easily carried out either "on or off-line". Changes may also be written to the program in the PLC while in Run mode.
- Unlimited use of the Windows clipboard enables program editing to be carried out quickly and efficiently.
- Superior monitoring facilities are offered including batch, entry data and direct monitoring of the contents of the buffer memory areas of special function modules. Different elements of a ladder diagram may also be monitored simultaneously.
- Advanced Fault Finding and diagnostic features are offered.
- Improved documentation and context sensitive help
- Various program structuring tools are provided that improve program readability and viability, particularly operation sequencing.
- Extensive program documentation tools are offered.

Full program simulation may be carried out without the need for any PLC hardware.

Gx Developer Operating Manual

Didier Musso



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