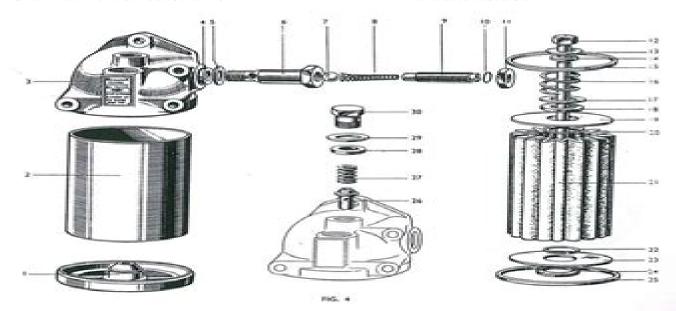
To Dismantle Vertical Type (see Fig. 4)

- Remove long bolt 12 which screws into boss filter base.
- Tap head assembly 3 free from barrel
 withdraw element 21 and remove
 C spring 20 from boss.
- Remove top pressure plate 19, felt washer 18, plain washer 17, and element locating spring 16.

- 7. Tap base assembly off barrel 2.
- From base assembly remove 'C' spring 22. Detach pressure plate 23 and felt washer 24 from boss and rubber jointing 25 from its groove.
- Wash all parts in paraffin and rebuild base assembly.



- Unscrew and remove safety valve plug 30, spring 27, and valve 26. Remove plug washer 29, and rubber sealing washer 28 from recess in plug boss.
- Withdraw pressure relief valve assembly with washer 5 and seal 4 after unscrewing the larger hexagon on body 6.
- Dismantle pressure relief valve assembly by unscrewing locknut II and plug 9 and withdrawing spring 8 and ball 7.

Re-Assembly of vertical type

Before re-assembly, carefully scrape all paint and dirt from machined faces and bosses, wash all parts in paraffin and blow out with compressed air. Re-new any defective part, paying particular attention to rubber and felt sealing washers.

 Insert ball 7 in pressure relief valve body 6 and locate spring 8 with its

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Tobias Bleicker

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Table of Contents Massey Ferguson Tea 20 Manual

- 1. Understanding the eBook Massey Ferguson Tea 20 Manual
 - The Rise of Digital Reading Massey Ferguson Tea 20 Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Massey Ferguson Tea 20 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Massey Ferguson Tea 20 Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Massey Ferguson Tea 20 Manual
 - Personalized Recommendations
 - Massey Ferguson Tea 20 Manual User Reviews and Ratings
 - Massey Ferguson Tea 20 Manual and Bestseller Lists
- 5. Accessing Massey Ferguson Tea 20 Manual Free and Paid eBooks
 - Massey Ferguson Tea 20 Manual Public Domain eBooks
 - Massey Ferguson Tea 20 Manual eBook Subscription Services
 - Massey Ferguson Tea 20 Manual Budget-Friendly Options
- 6. Navigating Massey Ferguson Tea 20 Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Massey Ferguson Tea 20 Manual Compatibility with Devices
 - Massey Ferguson Tea 20 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Massey Ferguson Tea 20 Manual
 - Highlighting and Note-Taking Massey Ferguson Tea 20 Manual
 - Interactive Elements Massey Ferguson Tea 20 Manual
- 8. Staying Engaged with Massey Ferguson Tea 20 Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Massey Ferguson Tea 20 Manual
- 9. Balancing eBooks and Physical Books Massey Ferguson Tea 20 Manual
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Massey Ferguson Tea 20 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Massey Ferguson Tea 20 Manual
 - Setting Reading Goals Massey Ferguson Tea 20 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Massey Ferguson Tea 20 Manual
 - Fact-Checking eBook Content of Massey Ferguson Tea 20 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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