

## QUICK REFERENCE FOR PROGRAMMING U.S. AMADA CNC TURRET PUNCH PRESSES

G<sup>01</sup> FUNCTIONS

<b>G00</b>	Instantaneous selection
<b>G01</b>	Establishes coordinate system, tool position
<b>G02</b>	Absolute
<b>G03</b>	Incremental
<b>G04</b>	Punch off
<b>G14</b>	Quick punch off with offset
<b>G15</b>	Pattern origin
<b>G16</b>	Line at angle
<b>G17</b>	I = spacing
<b>G18</b>	J = angle; + or -
<b>G19</b>	K = no. spaces
<b>G20</b>	Arc
<b>G21</b>	I = radius
<b>G22</b>	J = starting angle; + or -
<b>G23</b>	P = angle increment; + or -
<b>G24</b>	K = no. holes
<b>G25</b>	Slot hole circle
<b>G26</b>	I = radius
<b>G27</b>	J = starting angle; + or -
<b>G28</b>	K = no. holes
<b>G29</b>	Grid X/Y-Z
<b>G30</b>	I = X spacing; + or -
<b>G31</b>	P = no. spaces X
<b>G32</b>	J = Y spacing; + or -
<b>G33</b>	K = no. spaces Y
<b>G34</b>	Slower punch starting
<b>G35</b>	I = slot length
<b>G36</b>	J = angle
<b>G37</b>	P = punch length; + or -
<b>G38</b>	Q = punch width; + or -
<b>G39</b>	D = hole; + or -
<b>G40</b>	No slug window using R
<b>G41</b>	I = Window length in J direction measured from G10 point. Positive value only.
<b>G42</b>	J = Angle measured from R degrees, positive angle only measured CCW from R degrees.
<b>G43</b>	P = Tool length, positive or negative value (the tool dimension in the "Z" direction).
<b>G44</b>	Q = Tool width, positive or negative value (the tool dimension in the "R" direction).
<b>G45</b>	K = Window length perpendicular to "I".
<b>G46</b>	C = Angle of axis index tool, if applicable.
<b>G47</b>	T = Tool station number
<b>G48</b>	Rectangular cut-out
<b>G49</b>	I = hole length X axis; + or -
<b>G50</b>	J = hole length Y axis; + or -
<b>G51</b>	P = punch width X axis
<b>G52</b>	Q = punch width Y axis; optional
<b>G53</b>	Holding arc
<b>G54</b>	I = radius
<b>G55</b>	J = starting angle; + or -
<b>G56</b>	K = moving angle; + or -
<b>G57</b>	P = punch, R, Y, or zero
<b>G58</b>	Q = holding pitch
<b>G59</b>	Holding line
<b>G60</b>	I = length
<b>G61</b>	J = angle
<b>G62</b>	P = punch, R, Y, or zero
<b>G63</b>	Q = holding pitch

G<sup>02</sup> FUNCTIONS

<b>G02</b>	Punching arc
<b>G03</b>	I = radius
<b>G04</b>	J = starting angle; + or -
<b>G05</b>	K = moving angle; + or -
<b>G06</b>	P = punch, R, Y, or zero
<b>G07</b>	Q = pitch
<b>G08</b>	D = material thickness
<b>G09</b>	Punching line
<b>G10</b>	I = length
<b>G11</b>	J = angle; + or -
<b>G12</b>	P = punch, R, Y, or zero
<b>G13</b>	Q = pitch
<b>G14</b>	D = material thickness
<b>G15</b>	Minor image X... Y... R... D...
<b>G16</b>	Auto repositioning
<b>G17</b>	Auto repositioning with offset
<b>G18</b>	Circle offset
<b>G19</b>	Drill function
<b>G20</b>	Return home, program end
<b>G21</b>	Program stop
<b>G22</b>	Optional stop
<b>G23</b>	Program end
<b>G24</b>	Punch delay effective
<b>G25</b>	Punch delay finish
<b>G26</b>	Holding start
<b>G27</b>	Holding stop
<b>G28</b>	Tapping start
<b>G29</b>	Single block storage
<b>G30</b>	Single block recall
<b>G31</b>	Multiple part layout
<b>G32</b>	X... Y... I... J... P... K...
<b>G33</b>	X = reference point for lower left hand part in X axis
<b>G34</b>	Y = reference point for lower left hand part in Y axis
<b>G35</b>	I = distance between reference points in X direction (note: add slotting tool width)
<b>G36</b>	J = distance between reference points in Y direction (note: add slotting tool width)
<b>G37</b>	P = number of parts in the X axis - excluding the bottom left part
<b>G38</b>	K = number of parts in the Y axis - excluding the bottom left part (Example: G38X1000Y000I1000J000P10K2)

## MISCELLANEOUS FUNCTIONS

<b>M00</b>	Program stop
<b>M01</b>	Optional stop
<b>M02</b>	Program end
<b>M03</b>	Punch delay effective
<b>M04</b>	Punch delay finish
<b>M05</b>	Holding start
<b>M06</b>	Holding stop
<b>M07</b>	Tapping start
<b>M08</b>	Single block storage
<b>M09</b>	Single block recall
<b>M10</b>	Multiple part layout
<b>M11</b>	X... Y... I... J... P... K...
<b>M12</b>	X = reference point for lower left hand part in X axis
<b>M13</b>	Y = reference point for lower left hand part in Y axis
<b>M14</b>	I = distance between reference points in X direction (note: add slotting tool width)
<b>M15</b>	J = distance between reference points in Y direction (note: add slotting tool width)
<b>M16</b>	P = number of parts in the X axis - excluding the bottom left part
<b>M17</b>	K = number of parts in the Y axis - excluding the bottom left part (Example: G38X1000Y000I1000J000P10K2)

## MULTIPLE PART PROGRAMMING

<b>G39</b>	Multiple part layout
<b>G40</b>	X... Y... I... J... P... K...
<b>G41</b>	X = reference point for lower left hand part in X axis
<b>G42</b>	Y = reference point for lower left hand part in Y axis
<b>G43</b>	I = distance between reference points in X direction (note: add slotting tool width)
<b>G44</b>	J = distance between reference points in Y direction (note: add slotting tool width)
<b>G45</b>	P = number of parts in the X axis - excluding the bottom left part
<b>G46</b>	K = number of parts in the Y axis - excluding the bottom left part (Example: G38X1000Y000I1000J000P10K2)

## PUNCHING EXECUTION OF G08 MULTIPLE PARTS

<b>G08</b>	Execution of punching in horizontal direction (X direction).
<b>G09</b>	Execution of punching in vertical direction (Y direction).

## MACROS = LRV

<b>LRV</b>	Multiple block store	0-99	Processes while store
<b>LR</b>	Multiple block recall	00-99	Display only
	Parameter M13 setting	90-99	Multiple block store

<b>T</b>	Prepares which do not use software for multiple product punching.
<b>P</b>	Try punching with program using software for multiple product punching.
<b>R</b>	Resuming punch work after trial punching.
<b>S</b>	Enter punch work of multiple product punching.



# M Codes For Amada Laser

**Daniel F McAuley**



## **M Codes For Amada Laser:**

## **M Codes For Amada Laser** Book Review: Unveiling the Power of Words

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