

5.12 M CODES

Table 5-2: M code list

CODE	FUNCTION	NOTES
M0	Unconditional NC stop	
M1	Conditional NC stop	
M2	NC program end	
M3	Spindle CW	
M4	Spindle CCW	
M5	Spindle Stop	
M6	Execute tool change	
M7	Activate Coolant 1	
M8	Activate Coolant 2	
M9	Stop all coolant	
M11	Set current tool pocket number to 1	Used to re-synchronize tool magazine
M19	Orient tool and lock	
M31	Exchange pallet	Reserved
M32	Call pallet A	Reserved
M33	Call pallet B	Reserved
M34	Unload pallet	Reserved
M40	Spindle auto gear range change	
M41	Spindle change to low gear	
M42	Spindle change to high gear	
M52	Air/Oil oil P timing	Air/Oil oil pump cycled once
M60	Set M60/M61 output	Misc. M Function. Apply A axis brake.
M61	Reset M60/M61 output	Misc. M Function. Release A axis brake.
M62	Set M62/M63 output	Misc. M Function. Apply B axis brake.
M63	Reset M62/M63 output	Misc. M Function. Release B axis brake.
M64	Set M64/M65 output	Misc. M Function. Also probe 1
M65	Reset M64/M65 output	Misc. M Function. Also probe 2
M66	Set M66/M67 output	Misc. M Function
M67	Reset M66/M67 output	Misc. M Function

M Code For Siemens

Bryan Hurst

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

M Code For Siemens:

The Journeyman's Guide to Cnc Machines Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook Enabling Manufacturing Competitiveness and Economic Sustainability Hoda A. ElMaraghy,2011-09-29 The changing manufacturing environment requires more responsive and adaptable manufacturing systems The theme of the 4th International Conference on Changeable Agile Reconfigurable and Virtual production CARV2011 is Enabling Manufacturing Competitiveness and Economic Sustainability Leading edge research and best implementation practices and experiences which address these important issues and challenges are presented The proceedings include advances in manufacturing systems design planning evaluation control and evolving paradigms such as mass customization personalization changeability re configurability and flexibility New and important concepts such as the dynamic product families and platforms co evolution of products and systems and methods for enhancing manufacturing systems economic sustainability and prolonging their life to produce more than one product generation are treated Enablers of change in manufacturing systems production volume and capability scalability and managing the volatility of markets competition among global enterprises and the increasing complexity of products manufacturing systems and management strategies are discussed Industry challenges and future directions for research and development needed to help both practitioners and academicians are presented *March 2022 - Surplus Record Machinery & Equipment Directory* Surplus Record,2022-03-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD March 2022 issue Vol 99 No 3 **January 2022 - Surplus Record Machinery & Equipment Directory** Surplus Record,2022-01-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD January 2022 issue Vol 99 No 1

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at the university name and i am certain i would make a valuable addition to your organization