

General

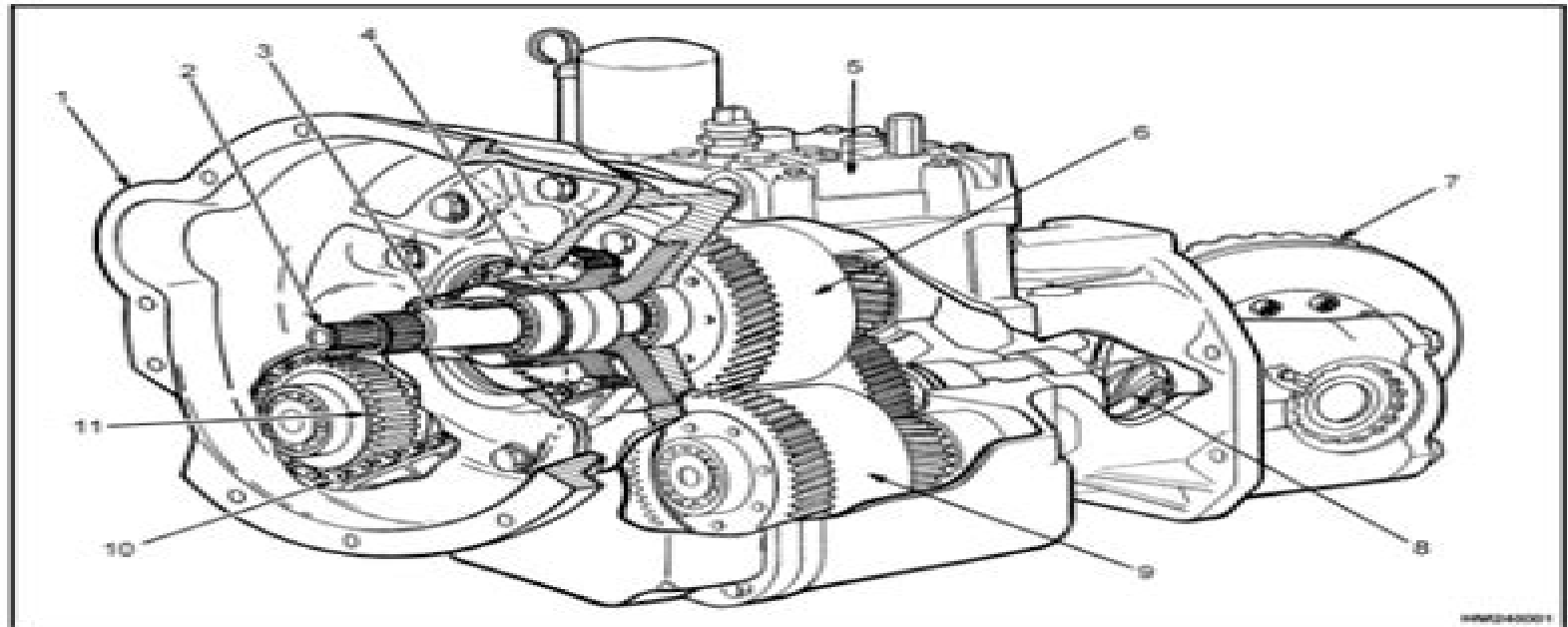
This section has the description and operation of the single-speed powershift transmission. Repair information is in the section **Single-Speed Powershift Transmission (Troubleshooting and Repair)** 1300 SRM 501.

Description and Operation

GENERAL

The single-speed powershift transmission is a constant mesh transmission that has one forward and one reverse speed. The transmission has two clutches, a forward and reverse clutch, that are applied hydraulically and released by spring force.

The single-speed powershift transmission has a torque converter, transmission pump, forward and reverse clutch assemblies, control valve, and differential assembly. See Figure 1. There is a chain drive arrangement on the front cover of the transmission. The chain is driven by the torque converter and causes the rotation of the transmission pump and the hydraulic system pump.



NOTE: H2.00-3.20XM (H40-65XM) SHOWN. S2.00-3.20XM (S40-65XM) SIMILAR.

- | | | | |
|-----------------------------------|-------------------|-------------------|-------------------|
| 1. TORQUE
CONVERTER
HOUSING | 3. STATOR | 7. RING GEAR | 11. PUMP SPROCKET |
| 2. INPUT SHAFT | 4. DRIVE SPROCKET | 8. PINION | |
| | 5. CONTROL VALVE | 9. REVERSE CLUTCH | |
| | 6. FORWARD CLUTCH | 10. CHAIN | |

Figure 1. Transmission

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1. Understanding the eBook Hyster H45xm Manual
 - The Rise of Digital Reading Hyster H45xm Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hyster H45xm Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hyster H45xm Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hyster H45xm Manual
 - Personalized Recommendations

-
- Hyster H45xm Manual User Reviews and Ratings
 - Hyster H45xm Manual and Bestseller Lists
5. Accessing Hyster H45xm Manual Free and Paid eBooks
 - Hyster H45xm Manual Public Domain eBooks
 - Hyster H45xm Manual eBook Subscription Services
 - Hyster H45xm Manual Budget-Friendly Options
 6. Navigating Hyster H45xm Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hyster H45xm Manual Compatibility with Devices
 - Hyster H45xm Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hyster H45xm Manual
 - Highlighting and Note-Taking Hyster H45xm Manual
 - Interactive Elements Hyster H45xm Manual
 8. Staying Engaged with Hyster H45xm Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hyster H45xm Manual
 9. Balancing eBooks and Physical Books Hyster H45xm Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hyster H45xm Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Hyster H45xm Manual
 - Setting Reading Goals Hyster H45xm Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Hyster H45xm Manual
 - Fact-Checking eBook Content of Hyster H45xm Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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