

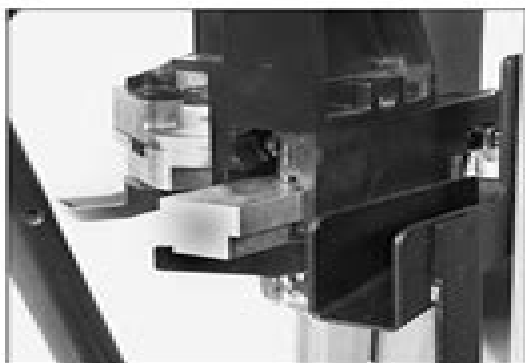


FIG 5

Operate the handle slowly to ensure that the machine operates smoothly. Make sure that the handle and the crank completely clear the bench. Contact with the bench may hinder its range of movement. Observe the movement of the shellplate platform and verify that there is no interference or contact of the case insert slide and the chute/bin mount **FIG 5**.



FIG 6

B. Installation of the Spent Primer Cup FIG 7 and Cartridge Bin FIG 6:

1. Raise the platform (i.e., lower the handle all the way).



FIG 7

2. Slide the spent primer cup onto the rails as shown. Make sure when installing the cup that it is on both rails.

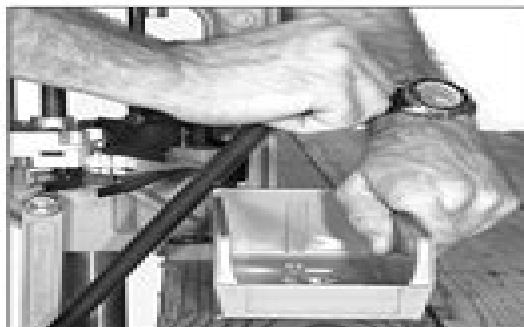


FIG 8

3. Place the cartridge bin on the chute/bin bracket. Push the handle aft **FIG 8** while sliding the bin toward the handle as shown. With the handle pushed to its full aft position, there should be a space between the handle and bin.



FIG 9

C. Installation of the Casefeed Post

1. Remove the bolts, nuts and clamp from the spacer kit and assemble them as shown in **FIG 9**.

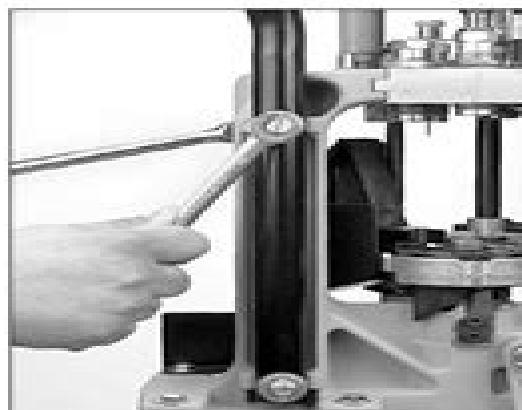


FIG 10



FIG 11

2. Install the casefeed post as shown in **FIG 10**. Make sure the bend in the post is facing away from you **FIG 11**.
3. Using two 7/16" wrenches, tighten the bolts.

D. Installation of the Casefeed Tube Bracket FIG 11.

Install as shown in **FIG 11**.

Notes: If you ordered your machine with the optional casefeed assembly, you won't need to use the casefeed tube bracket. This is because the upper end of the casefeed tube is supported by the casefeed bowl.

Manual For A Xl650

David Kirk



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