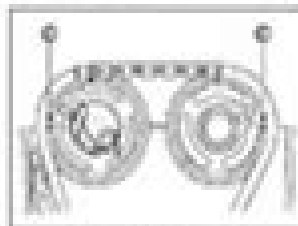


- Place a wrench over the crankshaft and turn it counter clockwise to align the TDC mark A with the center of the piston B at the timing inspection hole.

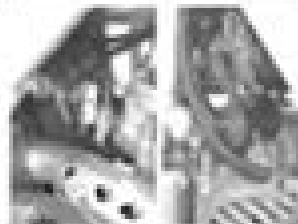
NOTE:

- The piston must be at TDC on the compression stroke.
- Make sure that the cylinder is at TDC on compression stroke and also the timing mark C on the camshaft are aligned with the timing surface of the cylinder head.



C Timing mark

- Disconnect the condenser coupling B and remove the condenser B.



- Remove the cam chain tension adjuster cap bolt E, cap bolt F, bar G and spring H.
- Remove the cam chain tension adjuster I by removing its bolt J.



- Remove the camshaft journal holder L.

CAUTION:

Be sure to loosen the camshaft journal holder bolts evenly by shifting the wrench in the descending order of numbers.

NOTE:

The descending order of numbers are indicated on the camshaft journal holder.



- Disconnect the camshaft B from cam chain H.
- Remove the down pin K and O-rings L.

CAUTION:

Do not drop the cam chain H, down pin K and O-rings L into the crankcase.

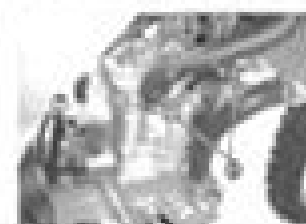


CYLINDER HEAD REMOVAL

- Remove the camshaft C/P14, H.
- Remove the spark plug C/P2-D.
- Remove the throttle body C/P15A, H.
- Detach engine coolant C/P16, H.
- Loosen the muffler connector clamp bolt G.
- Remove the exhaust pipe J by removing their nut D.
- Remove the exhaust pipe gasket I.



- Disconnect the reflector hoses K by loosening their clamp screws B.
- Disconnect the ECU sensor coupling E.



- Remove the engine mounting upper brackets H by removing their bolts and nut G.



- Remove the PG sensor B.
- Remove the left radiator bracket V.
- Remove the left radiator mounting bolts U.



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