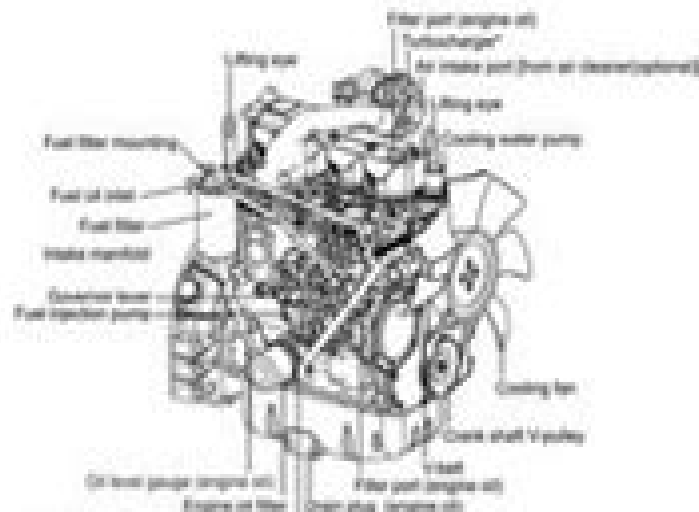


1.2 Engine External Views



KOMATSU 82E series diesel engine

Workshop (Service) Manual



Notes - This illustration shows the (D6D50E) engine with turbocharger.
 - The drain plug (engine oil) location is shown on the engine installed on the machine and is not on the fuel injection pump side (shown illustration) or starter motor side.

- (c) Intake/exhaust valve
 Mainly check and check damage and wear at the valve stem and seat.

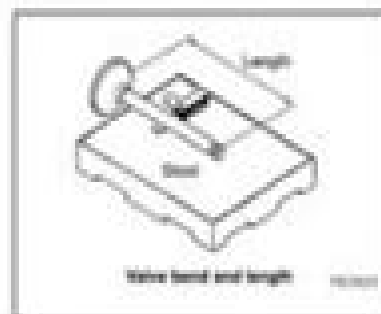
- (a) Seat contact: See (f)(iii) above.
 (b) Stem outside diameter: See (f) above.
 (c) Valve head thickness

Model	Part	Standard	Limit
SD42AE - SD44E (I valve head)	Intake	1.24 ~ 1.44	0.8
	Exhaust	1.20 ~ 1.00	0.8
SD42AE (II valve head)	Intake	1.00 ~ 1.20	0.8
	Exhaust	1.00 ~ 1.20	0.8
KD44LE (I valve head)	Intake	1.44 ~ 1.64	1.0
	Exhaust	1.20 ~ 1.10	1.0



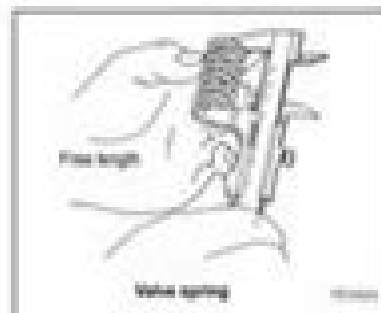
- (b) Valve stem bend

Limit	0.01
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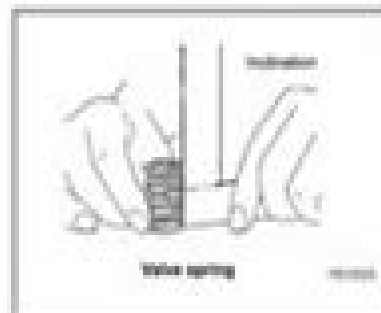
- (c) Overall length

Model	Part	Standard	Limit
SD42AE - SD44E (I valve head)	Intake	97.2 ~ 97.8	97.0
	Exhaust	97.2 ~ 97.8	97.0
SD42AE (II valve head)	Intake	100.7 ~ 100.9	100.5
	Exhaust	100.7 ~ 100.9	99.9
KD44LE (I valve head)	Intake	102.3 ~ 102.5	102.1
	Exhaust	102.3 ~ 102.5	102.2



- (d) Valve spring
 Mainly inspect damage and corrosion.

	Free length		Subma- ximum free length
	Standard	Limit	
SD42AE	44.4	43.0	1.4
SD44E - SD44E KD44E - KD44E	42.0	41.0	
SD42AE	57.4	56.0	1.3
KD44LE (I valve head)	58.7	58.2	1.4



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