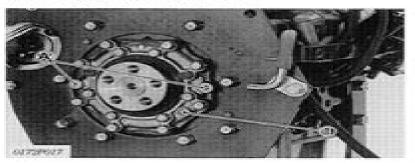
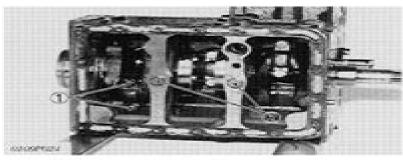
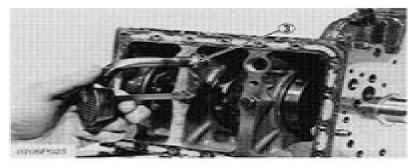
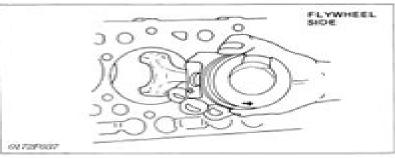
#### [6] CRANKSHAFT AND PISTON









#### Main Bearing Case Cover

 Remove the screws, and lift the cover (1) by screwing two screws (See photo) gradually and evenly.

#### (When reassembling)

 Place the case cover and the gasket noting each direction (See photo), and tighten the screws.

11,28 N·m 1,15 kgf·m 8,32 ft-lbs	
	.15 kgf-m

- (1) Main Bearing Case Cover
- (A) To lift the cover, screw in two screws.

#### Crankshaft

- 1. Remove the oil pan and the strainer.
- Remove the screws (1) and the connecting rod caps, and push out the pistons.
- 3. Remove the screws (2) and pull out the crankshaft.

#### (When reassembling)

- Insert the piston in its cylinder in such a manner that the mark "1" toward the flywheel side (See figure).
  Since the piston is off-set, wrong direction assembling will cause trouble.
- Align the marks on the side of the connecting rod and cap.
- Apply engine oil to the bearing surface and the screws and tighten them to the specified torque.
- Be sure to install the O-ring (3) on the pipe extending from the strainer (See photo).

Tightening torque	Oil pan screw		9.81 to 11.28 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs
	Connecting rod screws	(Non flange bolts)	14.7 to 18.6 N·m 1.5 to 1.9 kgf·m 10.8 to 13.7 h-bs
		(Flange bolts)	26.5 to 30.4 N·m 2.7 to 3.1 kg/m 19.5 to 22.4 ti-the
	Bearing case screw 2	(Non flange bolts)	19.6 to 23.5 N·m 2.0 to 2.4 kgf·m 14.5 to 17.4 ft-lbs
		(Flange bolts)	26.5 to 30.4 N·m 2.7 to 3.1 kgf·m 19.5 to 22.4 h·lbs
	Oil pressure switch		14.7 to 19.6 N·m 1.5 to 2.0 kgf·m 10.8 to 14.5 ft-lbs

- (1) Screw.
- (2) Screw
- (3) O-ring

# **Kubota Engine Wg600 Repair Manual**

**Jin-Ying Zhang** 

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