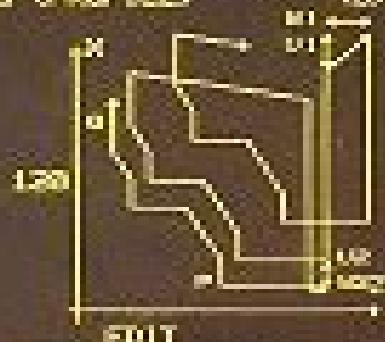


GE Fanuc OT

PROGRAM
G73 P ROUGH CUTTING PROFILE

G73 G G G
U1 100.000
W1 50.000
R G
G73 G G G
P 30 G
Q 20.000
T P M
S



[G.MENU]

POS1	0.0	0.0	0.0	STOP
POS2	0.0	0.0	0.0	STOP
POS3	0.0	0.0	0.0	STOP
POS4	0.0	0.0	0.0	STOP
POS5	0.0	0.0	0.0	STOP
POS6	0.0	0.0	0.0	STOP
POS7	0.0	0.0	0.0	STOP
POS8	0.0	0.0	0.0	STOP
POS9	0.0	0.0	0.0	STOP
POS10	0.0	0.0	0.0	STOP
POS11	0.0	0.0	0.0	STOP
POS12	0.0	0.0	0.0	STOP
POS13	0.0	0.0	0.0	STOP
POS14	0.0	0.0	0.0	STOP
POS15	0.0	0.0	0.0	STOP
POS16	0.0	0.0	0.0	STOP
POS17	0.0	0.0	0.0	STOP
POS18	0.0	0.0	0.0	STOP
POS19	0.0	0.0	0.0	STOP
POS20	0.0	0.0	0.0	STOP

PROGRAM
PROTECT

PROGRAM SOURCE

1.000 1.000 1.000

OPERATION SELECT

1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000

EXECUTION

1.000 1.000 1.000

OPERATION

1.000 1.000 1.000 1.000 1.000 1.000

COORDINATE

1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000

AXIS CORRECTION

1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000

SPINDLE

1.000 1.000 1.000

COOLANT

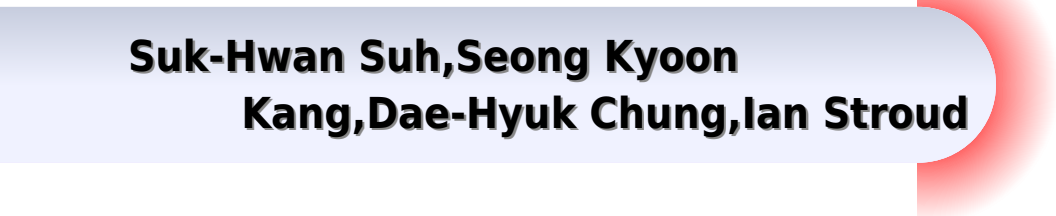
1.000 1.000 1.000

SPINDLE



Ge Fanuc Series Ot Manual

**Suk-Hwan Suh, Seong Kyoon
Kang, Dae-Hyuk Chung, Ian Stroud**



Ge Fanuc Series Ot Manual:

Theory and Design of CNC Systems Suk-Hwan Suh, Seong Kyoong Kang, Dae-Hyuk Chung, Ian Stroud, 2008-08-22

Computer Numerical Control CNC controllers are high value added products counting for over 30% of the price of machine tools. The development of CNC technology depends on the integration of technologies from many different industries and requires strategic long term support. *Theory and Design of CNC Systems* covers the elements of control, the design of control systems and modern open architecture control systems. Topics covered include Numerical Control Kernel NCK, design of CNC Programmable Logic Control PLC and the Man Machine Interface MMI as well as the major modules for the development of conversational programming methods. The concepts and primary elements of STEP NC are also introduced. A collaboration of several authors with considerable experience in CNC development, education and research, this highly focused textbook on the principles and development technologies of CNC controllers can also be used as a guide for those working on CNC development in industry.

The National Guide to Educational Credit for Training Programs American Council on Education, 2005. Highlights over 6 000 educational programs offered by business, labor unions, schools, training suppliers, professional and voluntary associations and government agencies.

The Motorboat Electrical and Electronics Manual John C. Payne, 2002. *Motorboat Electrical and Electronics Manual* covers all inboard engine boats from 20 to 120 coastal inshore and blue water vessels. This complete guide to the electrical systems and the electronics for large and small pleasure boats and workboats is a must for all builders, owners and operators whether they are concerned with new boats or older boats and their maintenance and upgrading. Topics cover everything from diesel engines to refrigeration and lightning protection to batteries and metal corrosion.

The Journeyman's Guide to Cnc Machines Bryan Hurst, 2006-06-01. The Guide provides instruction in ISO code programming for Turning. Included are examples that will give an understanding of the principles to apply to any machine and control. Also featured are GE Fanuc and Siemens Controls. The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls. Extensive examples show how to programme the options and features. Component drawings have metric and imperial dimensions; simply substitute the dimensions with those of the system of your choice. The Guide is your starting point; use the instructions and suggestions to build your own unique, evolvable folder from here, creating an invaluable personal handbook.

Fanuc CNC Custom Macros Peter Smid, 2004-01-11. CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment. Also, it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are. **BOOK JACKET** **Designing SCADA Application Software**

Stuart G McCrady, 2013-07-30. Automation systems often referred to as SCADA systems involve programming at several levels. These systems include computer type field controllers that monitor and control plant equipment such as conveyor systems, pumps and user workstations that allow the user to monitor and control the equipment through color graphic

displays All of the components of these systems are integrated through a network such as Ethernet for fast communications This book provides a practical guide to developing the application software for all aspects of the automation system from the field controllers to the user interface workstations The focus of the book is to not only provide practical methods for designing and developing the software but also to develop a complete set of software documentation Providing tested examples and proceduces this book will be indispensible to all engineers managing automation systems Clear instructions with real world examples Guidance on how to design and develop well structured application programs Identification of software documentation requirements and organization of point names with logical naming system Guidance on best practice of standardized programming methods for SCADA systems

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Enjoying the Track of Phrase: An Emotional Symphony within **Ge Fanuc Series Ot Manual**

In a world taken by monitors and the ceaseless chatter of quick transmission, the melodic elegance and psychological symphony produced by the prepared term frequently disappear into the backdrop, eclipsed by the constant sound and disruptions that permeate our lives. Nevertheless, nestled within the pages of **Ge Fanuc Series Ot Manual** an enchanting fictional prize full of natural thoughts, lies an immersive symphony waiting to be embraced. Crafted by a masterful musician of language, that charming masterpiece conducts viewers on a mental journey, well unraveling the concealed melodies and profound influence resonating within each cautiously constructed phrase. Within the depths of the poignant review, we can investigate the book's main harmonies, analyze its enthralling publishing design, and submit ourselves to the profound resonance that echoes in the depths of readers' souls.

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