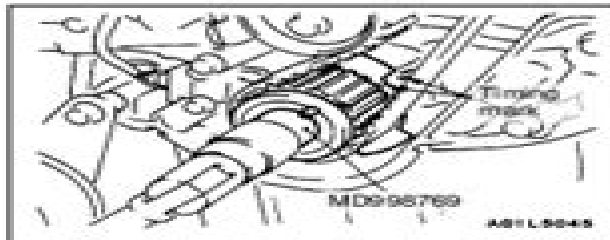
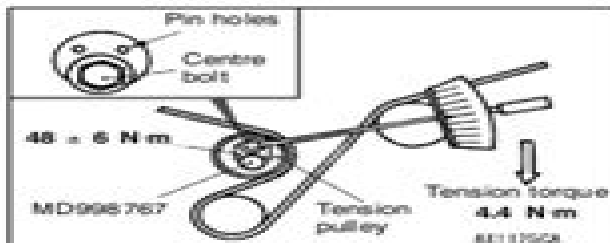


11. Use special tool to push the tensioner pulley into the timing belt, and then temporarily tighten the centre bolt.
12. Loosen all the clips.



13. Use special tool to turn the crankshaft 1/4 turn anticlockwise and then turn it again clockwise until the timing marks are aligned.



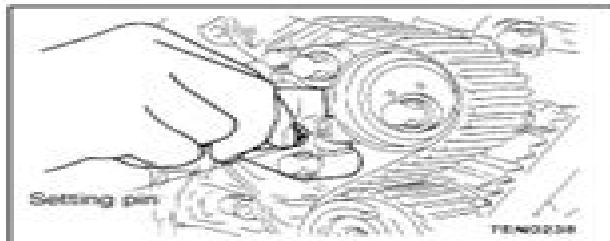
14. Loosen the centre bolt of the tensioner pulley. Use special tool and a torque wrench to apply the standard torque to the timing belt as shown in the illustration. Then tighten the centre bolt to the specified torque.

**Standard value: 4.4 N·m**

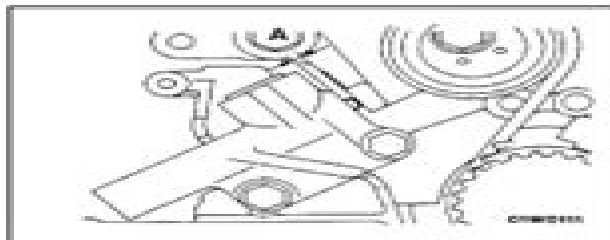
**<Timing belt tension torque>**

**Caution**

When tightening the centre bolt, be careful that the tensioner pulley does not turn with the bolt.



15. Remove the setting pin that has been inserted into the auto-tensioner.
16. Turn the crankshaft two turns clockwise to align the timing marks.



17. Wait for at least five minutes, and then check that the auto-tensioner pushrod extends within the standard value.  
**Standard value (A): 3.8 - 5.0 mm**
18. If no, repeat the operation in steps (13) to (17) above.
19. Check again that the timing marks of each sprocket are aligned.

# Mitsubishi Pajero 2002 Engine Timing Belt Manual

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