

[6] CRANKSHAFT AND PISTON



Main Bearing Case Cover

1. Remove the screws, and lift the cover (1) by screwing two screws (See photo) gradually and evenly.

(When reassembling)

- Place the case cover and the gasket noting each direction (See photo), and tighten the screws.

Tightening torque	Main bearing case screw	9.81 to 11.28 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs
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(1) Main Bearing Case Cover

(A) To lift the cover, screw in two screws.



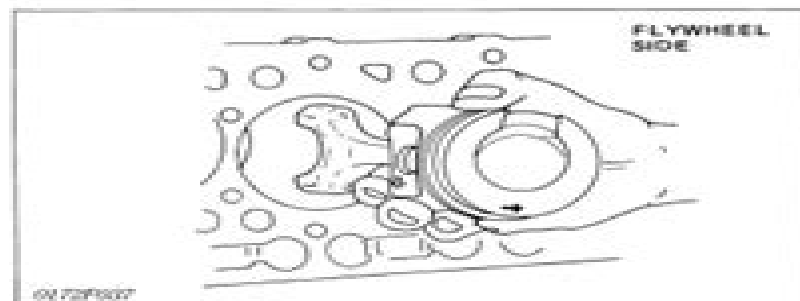
Crankshaft

1. Remove the oil pan and the strainer.
2. Remove the screws (1) and the connecting rod caps, and push out the pistons.
3. Remove the screws (2) and pull out the crankshaft.

(When reassembling)

- Insert the piston in its cylinder in such a manner that the mark "1" toward the flywheel side (See figure).
- Since the piston is off-set, wrong direction assembling will cause trouble.
- Align the marks on the side of the connecting rod and cap.
- Apply engine oil to the bearing surface and the screws and tighten them to the specified torque.
- Be sure to install the O-ring (3) on the pipe extending from the strainer (See photo).

Tightening torque	Oil pan screw		9.81 to 11.28 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs
	Connecting rod screws	(Non flange bolts)	14.7 to 18.6 N·m 1.5 to 1.9 kgf·m 10.8 to 13.7 ft-lbs
		(Flange bolts)	26.5 to 30.4 N·m 2.7 to 3.1 kgf·m 19.5 to 22.4 ft-lbs
	Bearing case screw 2	(Non flange bolts)	19.6 to 23.5 N·m 2.0 to 2.4 kgf·m 14.5 to 17.4 ft-lbs
		(Flange bolts)	26.5 to 30.4 N·m 2.7 to 3.1 kgf·m 19.5 to 22.4 ft-lbs
	Oil pressure switch		14.7 to 18.6 N·m 1.5 to 2.0 kgf·m 10.8 to 14.5 ft-lbs



(1) Screw

(2) Screw

(3) O-ring

Kubota Wg600 Engine Manual

Kubota Kabushiki Kaisha



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Operator's Manual Kubota Kabushiki Kaisha, Kubota Shop Manual Penton Staff, 2000-05-24 Models L175 L210 L225 L225DT L260 Models B5100D B5100E B6100D B6100E B6100HST D B6100HST E B7100D B7100HST D B7100HST E Models L185 L235 L245 L275 L285 L295 L305 L345 L355 **Workshop Manual, Kubota Diesel Engines**, 198? Four Cycle Engine Manual, 1977 **Oil Engine Manual** Oil Engine and Gas Turbine, 1964 *The Oil Engine Manual*, 1950 *The Oil Engine Manual* P.P. - London. - Oil Engine, 1950 **Technical Manual** Kubota (Firm)., 197? *Maintenance Manual for Models 6-498, 12-498, 8-498, 16-498* General Motors Corporation. Cleveland Diesel Engine Division, 1960 **Oil Engine Manual** White, 1960 **Willys Industrial Engine Manual and Parts List** Willys Motors, Inc, 1959* **Engine Code Manual** Chilton Automotive Books, The Nichols/Chilton, Chilton, 1995 The complete manual for understanding engine codes troubleshooting basic maintenance and more **Workshop Manual** Isuzu Motors, 1974 Workshop Manual, G161Z Model, Gasoline Engine Isuzu Motors Limited. Engineering & Service Department. Export Division, 1975 *Motor Repair Manual ... Fourth Edition [of "Motor Repair Work"], Etc* MOTOR REPAIR MANUAL., 1925 Engine Technical Manual Caterpillar Inc, 1974 Instruction Manual, Alpha Gasoline Engine De Laval Company, Peterborough (Ont.), 2M & *M Engine Repair Manual* Mark Cook, Toyota Motor Sales Co., Ltd. Export-Technical Division, 1966 International Engines, Operator's Manual, 1974

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