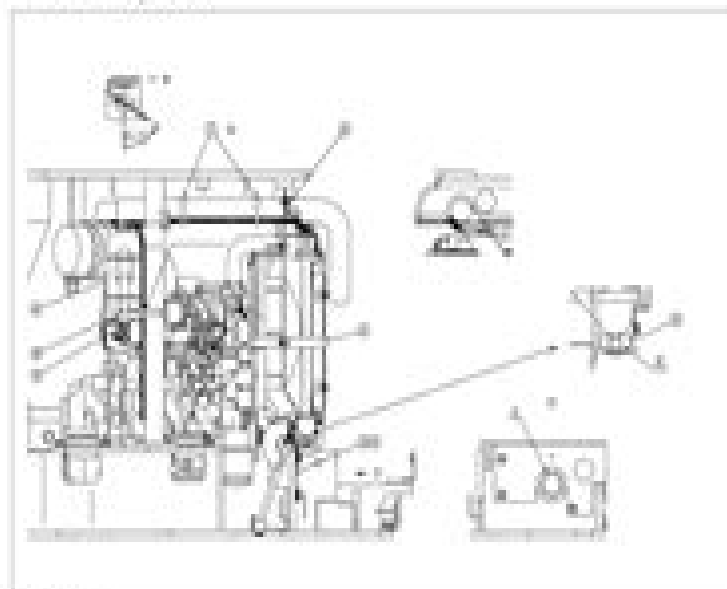


# Radiator assembly view 2

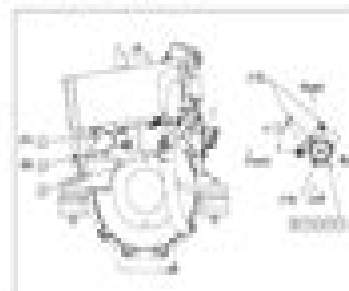


- a) Radiator
- b) Clamp to the inlet hose
- c) Suction hose, to be passed along center
- d) Catch the radiator's front tightly

85.5.4

# C. Muffler

## Muffler assembly view 1



## Muffler assembly view 2



## (F) Reassembling procedure

- 1) Reassembling steps  
Temporarily tighten the bolts (2), (3) and (4)  
→ Make sure there is no gap at the bolts.  
First tighten up the bolt (4).  
→ Tightening torque  
23.5-27 Nm (2.4-2.8 kg-m) 11 Nm-20.25 Nm  
Second tighten up the bolt (3).  
→ Tightening torque  
17.5-20.25 Nm (1.9-2.2 kg-m) 17 Nm-on bolt (3)  
Third tighten up the bolt (2).  
→ Tightening torque  
2.9-5.9 Nm (0.4-0.6 kg-m) 2.9-5.9 Nm  
2) Keep a clearance of over 20 mm (2.78 in.) between the tail pipe and counterweight.

## 3) Parts list

No.	Part name	Qty	Remarks
1	Timing belt assembly	1	2000
2	Bolt	1	M10 x 2.0 17
3	Timing belt	1	
4	Timing belt cover	1	
5	Bolt	1	M10 x 2.0 17
6	Timing belt	1	
7	Timing belt	1	
8	Bolt	1	
9	Timing belt	1	
10	Timing belt	1	
11	Timing belt	1	
12	Timing belt assembly	1	
13	Bolt	1	M10 x 2.0 17
14	Timing belt	1	M10 x 2.0
15	Timing belt	1	M10 x 2.0
16	Timing belt	1	
17	Timing belt	1	
18	Timing belt	1	
19	Timing belt	1	
20	Timing belt	1	
21	Timing belt	1	
22	Timing belt	1	
23	Timing belt	1	
24	Timing belt	1	
25	Timing belt	1	



85.5.5

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**Caterpillar Inc. Peoria, Ill..**



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