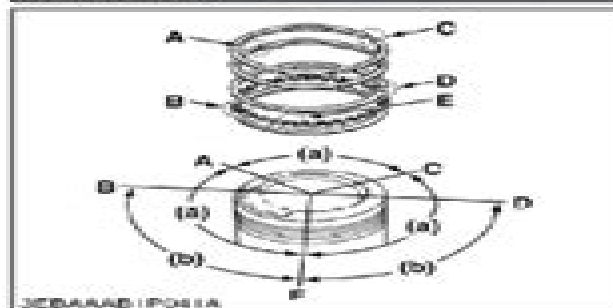


## (6) Piston and Connecting Rod



### Connecting Rod Cap

1. Remove the connecting rod caps (1) using a hexagonal 7 mm socket.

#### (When reassembling)

- Align the marks (a) with each other. (Face the marks toward the intake manifold.)
  - Apply engine oil to the connecting rod screws and lightly screw it in by hand, then tighten it to the specified torque.
- If the connecting rod screw won't be screwed in smoothly, clean the threads.
- If the connecting rod screw is still hard to screw in, replace it.

Tightening torque	Connecting rod screw	27 to 30 N·m 2.7 to 3.1 kgf-m 20 to 22 lbf-ft
-------------------	----------------------	---

(1) Connecting Rod Cap

(a) Mark

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### Piston

1. Turn the flywheel and bring the piston to top dead center.
2. Draw out the piston upward by lightly tapping it from the bottom of the crankcase with the grip of a hammer.
3. Draw out the other pistons after the same method as above.

#### (When reassembling)

- Before inserting the piston into the cylinder, apply enough engine oil to the piston.
- When inserting the piston into the cylinder, face the mark on the connecting rod to the fuel camshaft.
- When inserting the piston into the cylinder, place the gap "C" of the top compression ring on the opposite side of the slant portion, and stagger the gaps "A", "E" of the second compression ring and spacer making 2.09 rad (120 °) from the gap of the top compression ring. Further, stagger the gaps "D", "B" of the upper and lower side rail making 1.6 rad (90 °) from the gap of the spacer.

#### ■ IMPORTANT

- Do not change the combination of cylinder and piston. Make sure of the position of each piston by marking. For example, mark "1" on the No. 1 piston.
- When installing the piston into the cylinder, place the gaps of all of the piston rings as shown in the figure.
- Carefully insert the piston using a piston ring compressor (1). Otherwise, their chrome-plated section may be scratched, causing trouble inside the cylinder.

(1) Piston Ring Compressor

D : Side Rail Gap

E : Spacer Gap

A : Second Compression Ring Gap

(a) 2.09 rad (120 °)

B : Side Rail Gap

(b) 1.6 rad (90 °)

C : Top Compression Ring Gap

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**IM Harris**



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