

CLUTCH

CLUTCH DRIVE PLATES

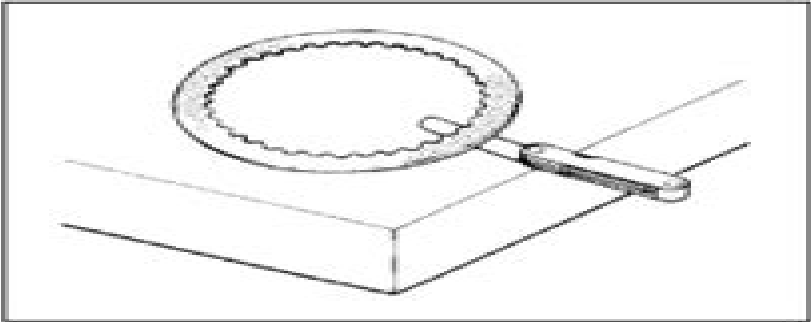
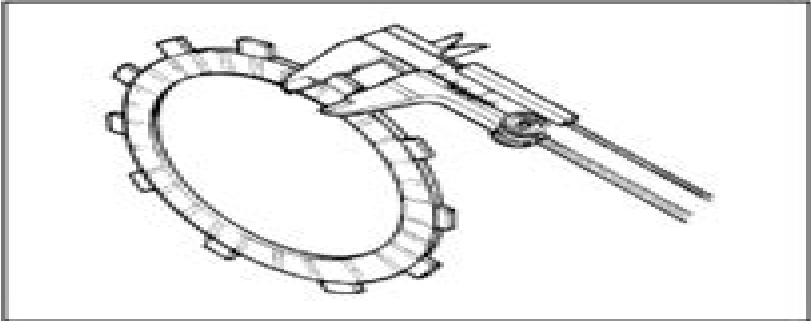
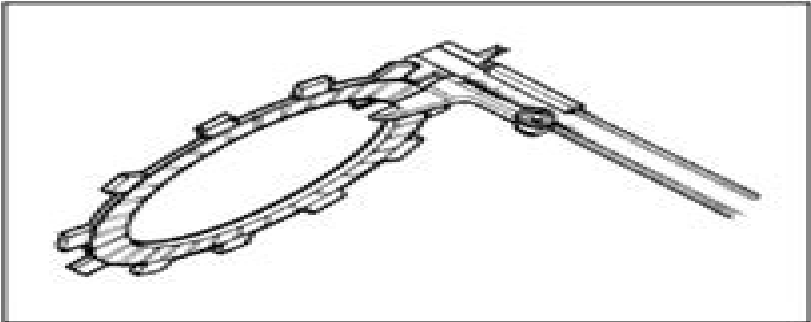
Measure the thickness and claw width of the clutch drive plates using a vernier calipers. If a clutch drive plate is not within the service limit, replace the clutch plates as a set.

Clutch drive plate thickness	Standard	
	NO.1	2.92~3.08 mm (0.115~0.121 in)
	NO.2	3.42~3.58 mm (0.135~0.141 in)

Clutch drive plate thickness	Service limit	
	NO.1	2.62 mm (0.103 in)
	NO.2	3.12 mm (0.123 in)

Clutch drive plate claw width	Standard	
	NO.1	15.9~16.0 mm (0.626~0.630 in)
	NO.2	15.9~16.0 mm (0.626~0.630 in)

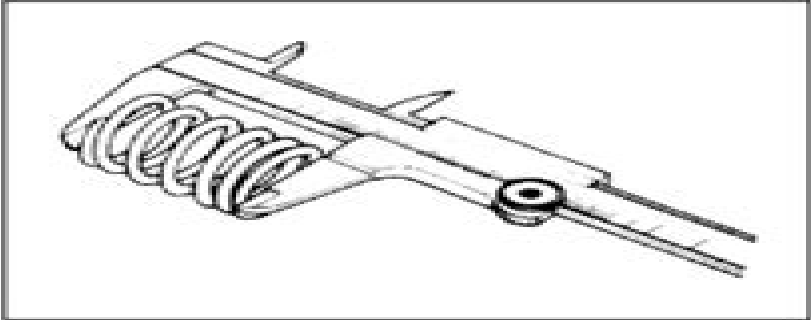
Clutch drive plate claw width	Service limit	
	NO.1	15.1 mm (0.595 in)
	NO.2	15.1 mm (0.595 in)



CLUTCH DRIVEN PLATES

Measure each clutch driven plate for distortion using the thickness gauge. If a clutch driven plate is not within the service limit, replace the clutch plates as a set.

Clutch driven plate distortion	Service limit
	0.1 mm (0.004 in)



CLUTCH SPRING FREE LENGTH

Measure the free length of each clutch spring using a vernier calipers. If any spring is not within the service limit, replace all of the spring with new ones.

Clutch spring free length	Service limit
	51.6 mm (2.032 in)

 Vernier calipers : 09900-20101

Hyosung Rapier 450 Atv Replacement Parts Manual

JL Elias



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Table of Contents Hyosung Rapier 450 Atv Replacement Parts Manual

1. Understanding the eBook Hyosung Rapier 450 Atv Replacement Parts Manual
 - The Rise of Digital Reading Hyosung Rapier 450 Atv Replacement Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hyosung Rapier 450 Atv Replacement Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hyosung Rapier 450 Atv Replacement Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hyosung Rapier 450 Atv Replacement Parts Manual
 - Personalized Recommendations
 - Hyosung Rapier 450 Atv Replacement Parts Manual User Reviews and Ratings
 - Hyosung Rapier 450 Atv Replacement Parts Manual and Bestseller Lists

5. Accessing Hyosung Rapier 450 Atv Replacement Parts Manual Free and Paid eBooks
 - Hyosung Rapier 450 Atv Replacement Parts Manual Public Domain eBooks
 - Hyosung Rapier 450 Atv Replacement Parts Manual eBook Subscription Services
 - Hyosung Rapier 450 Atv Replacement Parts Manual Budget-Friendly Options
6. Navigating Hyosung Rapier 450 Atv Replacement Parts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hyosung Rapier 450 Atv Replacement Parts Manual Compatibility with Devices
 - Hyosung Rapier 450 Atv Replacement Parts Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hyosung Rapier 450 Atv Replacement Parts Manual
 - Highlighting and Note-Taking Hyosung Rapier 450 Atv Replacement Parts Manual
 - Interactive Elements Hyosung Rapier 450 Atv Replacement Parts Manual
8. Staying Engaged with Hyosung Rapier 450 Atv Replacement Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hyosung Rapier 450 Atv Replacement Parts Manual
9. Balancing eBooks and Physical Books Hyosung Rapier 450 Atv Replacement Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hyosung Rapier 450 Atv Replacement Parts Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hyosung Rapier 450 Atv Replacement Parts Manual
 - Setting Reading Goals Hyosung Rapier 450 Atv Replacement Parts Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hyosung Rapier 450 Atv Replacement Parts Manual
 - Fact-Checking eBook Content of Hyosung Rapier 450 Atv Replacement Parts Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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