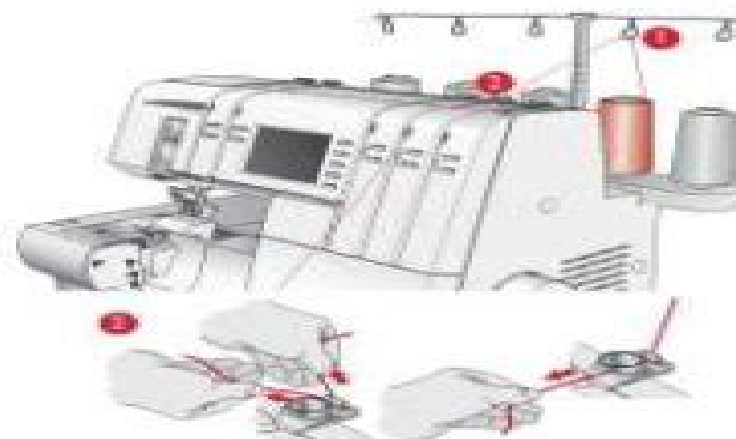
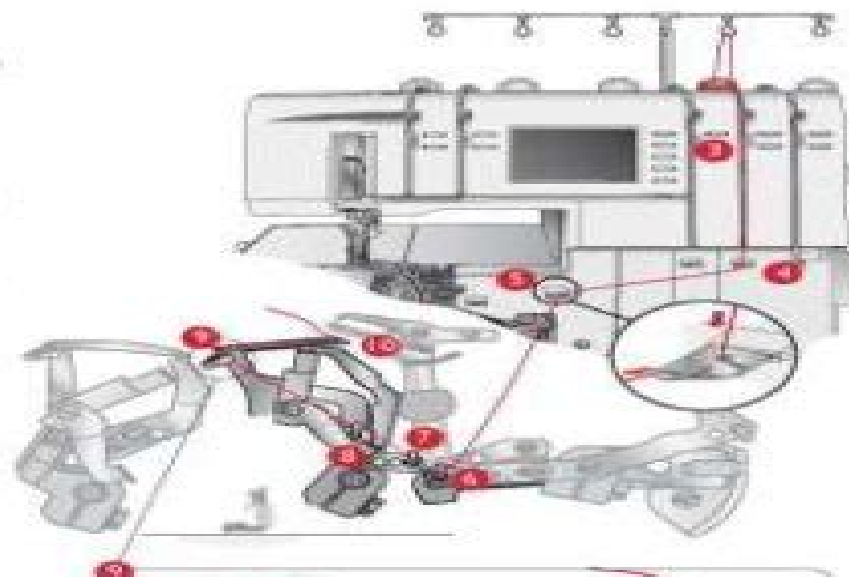


## THREAD LOWER LOOPER (BLUE)

- Raise the presser foot to release tension discs.
- Pass the thread from back to front through the thread guide on the thread stand (1).
- Thread the top cover thread guide by pulling the thread towards the left until it slips under the guide. Then pull the thread along the right side of the button as illustrated (2).



- While holding the thread with both hands, pass it between the tension discs and pull it down to make certain it is properly placed between the tension discs (3).
- Turn the hand wheel toward you until the looper extends out 10 mm (3/8") from the needle plate edge.
- Thread the looper area of the machine following the blue color coded thread guides (4-10).
- Place the thread through threading guide (4).
- Place the thread through the rear slot of threading guide (5).
- Continue threading through guides 6-8.



- To thread the last thread guide (9), pull about 10 cm (4") of thread through guide 8.

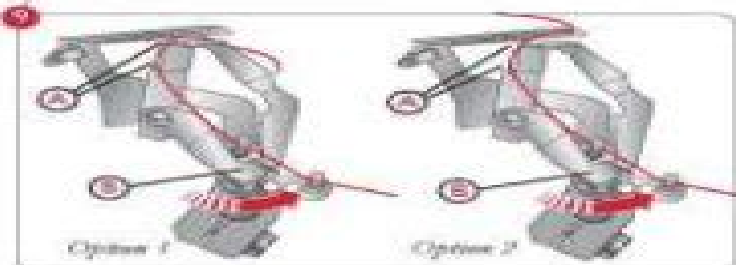
*Hint: Moving the stitch finger lever to R makes the threading easier. Remember to set it back to N before starting to sew.*

### Option 1

Place the thread into the "V" cutouts (A) on threader lever. Pull the threader lever (B) up into place and back to wrap the thread into thread guide 9. Thread the looper eye (10) from front to back using the tweezers.

### Option 2

Thread the looper eye (10) from front to back using the tweezers. Make sure the thread runs into the "V" cutouts (A) on threader lever. Firmly hold the thread tail with your left hand and pull the threader lever (B) up into place and back to wrap the thread into thread guide 9.



# Huskylock S25 Manual

**Albert A Gayle**



## **Huskylock S25 Manual:**

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