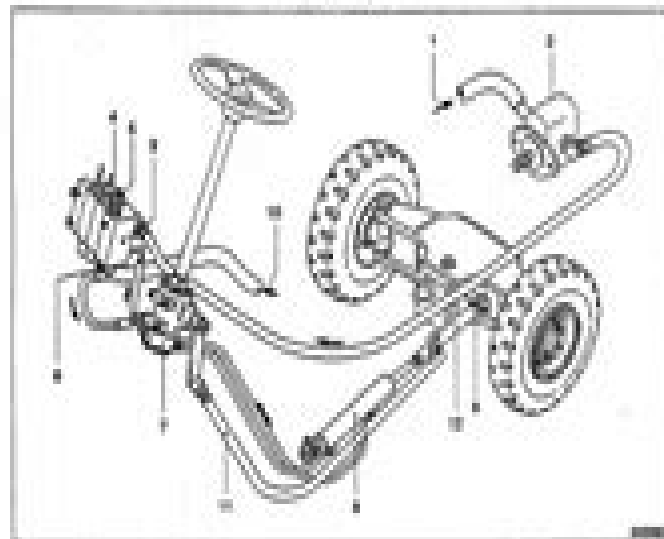


DESCRIPTION



Sequence

- 1 From hydraulic tank
- 2 Hydraulic pump
- 3 Flow divider valve
- 4 Hydraulic control valve
- 5 Main relief valve
- 6 Relief valve for flow divider valve

- 7 Power steering control valve
- 8 Power cylinder assembly
- 9 Ballcock for rear axle
- 10 To hydraulic tank
- 11 Drag link assembly
- 12 Socker end assembly

This steering is a hydraulic power steering with a semi-rigid (follow-up, mechanical) linkage which transmits steering to the axes of power wheels.

The flow divider provides a priority flow to the steering system for smooth, responsive control under all operating conditions, even at low engine speeds.

The steering control valve features a reaction chamber which creates steering feel to permit the operator to maintain full feel at all times.

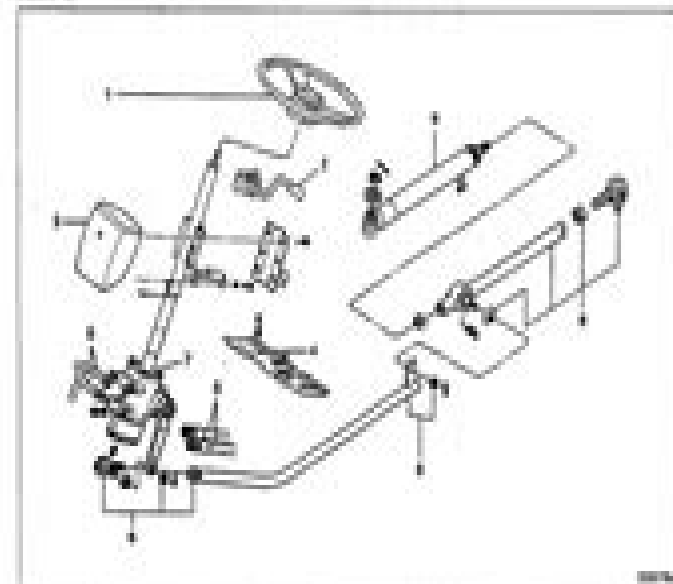
The steering position is regulated by the relief valve built in the flow divider.

For the flow divider and relief valve, refer to **HYDRAULIC SYSTEM**.

REMOVAL AND INSTALLATION

Steering Gear and Power Cylinder

Removal



Sequence

- 1 Steering wheel (flex)
- 2 Lower T/M disk
- 3 Coupler box assembly (flex and rubber)
- 4 Power gear
- 5 Mount base and pins (O-rings not connected)
- 6 Drag link assembly (flex and not assembly, not and drag link)

- 7 Steering gear assembly
- 8 Socker end assembly (flex and not assembly, not, flex and not power fitting)
- 9 Power cylinder assembly



Hydraulic pressure can cause personal injury. Before any steering system hydraulic lines or components are disconnected, make sure all hydraulic pressure is released to the steering system. Move the steer wheels to the left and right and then to the straight forward direction.

Start-Up

Disconnect the turn valve

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Patrick Vollmar



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