

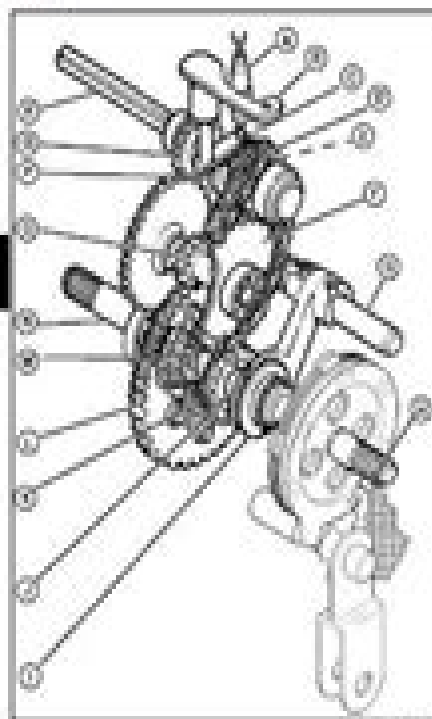
Transaxle Component Location and Operation

Function:

The transaxle provides:

- shifting into forward, neutral and reverse.
- differential action between axles for turning.
- differential lock, locking axles together for better traction.

Neutral:



In neutral the shift arm (3) centers the shift collar (P) between the forward drive gear (C), and reverse drive sprocket (R), so they are not engaged. The input shaft (1) rotates freely, not transferring power to the gear on the reduction shaft (3). The shift fork (C) also depresses the neutral start switch (A) only allowing the engine to be started when the transaxle is in neutral.

Forward Power Flow:

When shifted into the forward position, the shift collar (P) engages the forward drive gear (C). Power is transmitted through the reduction shaft (3) that is in constant mesh with the differential gear (L). The differential gear (L) and assembly rotate, transferring power through the pinion (K) and side gears (M) to the output shafts (N and N).

Reverse Power Flow:

When shifted into reverse, the shift collar (P) engages the reverse drive sprocket (R), that transmits power through the reverse drive chain (3) to the reduction shaft (3). The chain drives the reduction shaft in the opposite direction of the forward gear (C), rotating the differential gear (L) in the reverse direction. Power is then transferred through the pinion (K) and side gears (M) to the output shafts (N and N).

Differential Lock:

When the differential lock (12) is engaged, the differential lock collar (1) and pins (L) are pushed in, locking the side gears (M) to the differential housing. Power then flows equally out of both output shafts (N and N).

Diagnostics

Diagnostic Check Points

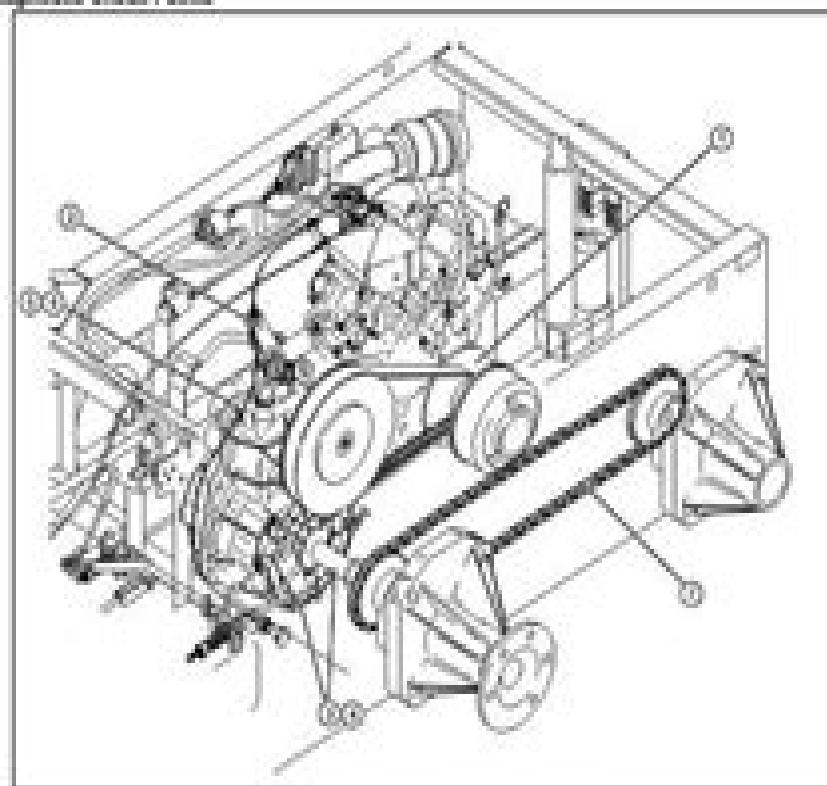


FIGURE 1

System: Drive Train

Tire Conditions:

- Engine off
- Rear wheels supported off floor
- Air pressure equal in all driving tires, all driving tires close to same radius.

System: Drive Train

(1) Drive belt is in good condition, minimum belt width 27 mm (1-1/8 in.)?

- Yes - Go to next step.
- No - Replace drive belt.

(2) Shift linkage shifts in to forward, neutral and reverse and stays in gear during operation?

- Yes - Go to next step.
- No - Adjust shift linkage.

(3) Axles rotate smoothly and quietly, no free play in axles, bearings or housings?

- Yes - Go to next step.
- No - Check axles and housings. Check axle couplers.

(4) Brakes not dragging?

- Yes - Go to next step.
- No - Adjust brakes.

Gator 4x2 Service Manual

L Manion



Gator 4x2 Service Manual:

Public Works Manual ,1998 *Farmers and Consumers Market Bulletin* ,2011 **Direct and General Support**
Maintenance Manual ,1986 **Service Manual** Diamond T Motor Car Company. Service Dept,1948 *Service Manual,*
Jeep Utility Vehicles Willys Motors, Inc,1959 *Service Manual* Saturn Corporation,1994 *Direct and General Support*
Maintenance Manual ,1971 Service and repair manual -Franklin Trail Mate ,1995 **Ford Taurus and Mercury Sable**
Bob Henderson,J. H. Haynes,1992 Ford Transit Connect Diesel (02-10) Mark Storey,2011 Vans with diesel engines 1 8
litre 1753cc Does not cover petrol or LPG engines Does not cover specialist bodywork conversions

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Table of Contents Gator 4x2 Service Manual

1. Understanding the eBook Gator 4x2 Service Manual
 - The Rise of Digital Reading Gator 4x2 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Gator 4x2 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Gator 4x2 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Gator 4x2 Service Manual

-
- Personalized Recommendations
 - Gator 4x2 Service Manual User Reviews and Ratings
 - Gator 4x2 Service Manual and Bestseller Lists
5. Accessing Gator 4x2 Service Manual Free and Paid eBooks
 - Gator 4x2 Service Manual Public Domain eBooks
 - Gator 4x2 Service Manual eBook Subscription Services
 - Gator 4x2 Service Manual Budget-Friendly Options
 6. Navigating Gator 4x2 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Gator 4x2 Service Manual Compatibility with Devices
 - Gator 4x2 Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Gator 4x2 Service Manual
 - Highlighting and Note-Taking Gator 4x2 Service Manual
 - Interactive Elements Gator 4x2 Service Manual
 8. Staying Engaged with Gator 4x2 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Gator 4x2 Service Manual
 9. Balancing eBooks and Physical Books Gator 4x2 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Gator 4x2 Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Gator 4x2 Service Manual
 - Setting Reading Goals Gator 4x2 Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Gator 4x2 Service Manual

-
- Fact-Checking eBook Content of Gator 4x2 Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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