



Fig. 1. Diagram of the engine assembly.

- 1. Remove the cover from the right-hand crankcase and mark the position of the cover on the side of the crankcase with a ball-point pen or a similar tool.
- 2. Remove the cover from the left-hand crankcase and mark the position of the cover on the side of the crankcase with a ball-point pen or a similar tool.
- 3. Remove the cover from the right-hand crankcase and mark the position of the cover on the side of the crankcase with a ball-point pen or a similar tool.
- 4. Remove the cover from the left-hand crankcase and mark the position of the cover on the side of the crankcase with a ball-point pen or a similar tool.

RE ASSEMBLING

PREPARATION OF THE ENGINE

After the engine has been disassembled, it is necessary to check the condition of the parts and to replace the worn parts. The engine should be assembled in the reverse order of disassembly. The engine should be assembled in the reverse order of disassembly. The engine should be assembled in the reverse order of disassembly.



Fig. 2. Diagram of the engine assembly.

- 1. Remove the cover from the right-hand crankcase.
- 2. Fit the primary shaft 8 along with the guide pin with the cover and the mounting bracket 7, making sure that the spring 9 fits in its seat. Insert the spring 9 in the hole 10. The guide pin and the cover are not shown.
- 3. Fit the left crankcase with the right one, using as follows:
 - a) Make sure that the cover is clean and free from rust and that the gaskets are in position.
 - b) Tighten the cover with the guide pin, which is to be inserted between the two crankcases.
 - c) Fit the two crankcases by hand and then tap them together with light blows from a mallet or lead mallet to push them together.
 - d) Fit and tighten the cover mounting bracket.
 - e) Check that the crankshaft, the primary shaft and the guide pin are perfectly free with no axial play no more than 0.2 mm.

Garelli Eureka Manual

Marcel A. Müller



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