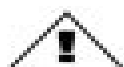

Slide Hold

The SLIDE HOLD button stops the movement of the X,Y, Z, A, & B. The Spindle and coolant are not affected by the SLIDE HOLD. The CNC will resume motion after the START or AUTO button is pressed.



WARNING: Before continuing AUTO, check to see if the Spindle or Coolant was shut off. If so, manually turn on the Spindle by depressing the SHIFT and SPINDLE ON button. To turn on the Coolant, press the COOLANT button.

Slide Hold, JOG AWAY

By pressing the **JOG button** while in SLIDE HOLD, any axis can be moved away from its current position. This Jog Away feature allows an optional automatic return of the jogged axes to that position to complete the machining cycle. The MANUAL key exits JOG and returns the CNC to SLIDE HOLD. After pressing the MANUAL key the CNC prompts the operator:

```

X      .7075    0
Y      0        0
Z      0        0  C

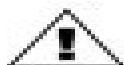
X 0.2854      S5000      T1  40  617  670  691  80  =D
Y      0      F3      /M49      58  640  680  698  80  =D
Z      0  C  D      M9      80      80.00-07
      05998 SPINDLE BREAK IN

M15 X1.
M16 S7000 M3
M17 X-0.5
M18 M3
-----PRESS MANUAL TO ABORT--
JOG-----PRESS MANUAL TO ABORT--
1-RETURN AXES
2-REMAIN & SHIFT COORDINATES
3-REMAIN & NO SHIFT

```

Figure 7-1 Slide Hold, JOG AWAY

Pressing 1: The CNC will return the axes to the position before the JOG was initiated. This motion is accomplished at a rapid feedrate. Make sure the Z axis is in a position to clear work and fixturing.



WARNING: Slide Hold or Feedrate Override Pot will not function while the CNC is returning the axis to original location! The Rapid Travel selector will change the return speed.

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Interiority and Law Omer Michaelis, 2023-12-19 Interiority and Law presents a groundbreaking reassessment of a medieval Jewish classic Ba ya ibn Paquda s Guide to the Duties of the Hearts Michaelis reads this work anew as a revolutionary intervention in Jewish law or halakha Overturning perceptions of Ba ya as the shaper of an ethical religious form of life that exceeds halakha Michaelis offers a pioneering historical and conceptual analysis of the category of inner commandments developed by Ba ya Interiority and Law reveals that Ba ya s main effort revolved around establishing a new legal formation namely the duties of the hearts which would deal entirely with human interiority Michaelis takes up the implications of Ba ya s radical innovation examining his unique mystical model of proximity to God which he based on an increasingly growing fulfillment of the inner commandments With an integrative approach that puts Ba ya in dialogue with other medieval Muslim and Jewish religious thinkers this work offers a fresh perspective on our understanding of the interconnectedness of the dynamic neighboring religious traditions of Judaism and Islam Contributing to conversations in the history of religion Jewish studies and medieval studies on interiority and mysticism this book reveals Ba ya as a revolutionary and demanding thinker of Jewish law *Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes* Mike Lynch, 1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level

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developing in the Equatoria Region of what is now South Sudan over 100 years ago and spread widely now being the spoken lingua franca of the region It has become so well established that expatriates working in Equatoria often find themselves in situations in which neither English nor Khartoum colloquial Arabic is adequate for communication Juba Arabic for Beginners was originally prepared by SIL as a language course for the communication needs of its own personnel but other people needing to communicate in Juba have found it invaluable The present course was adapted from the excellent Sudanese Colloquial Arabic for Beginners Andrew and Janet Persson with Ahmad Hussein in general format with its 30 dialogues However due to important linguistic and cultural differences five additional lessons relevant to southern culture are included This course is written in a Romanized orthography and represents a widespread dialect of Juba Arabic Over the past 30 years the course has served and continues to serve personnel of a number of expatriate organizations

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Reversibility of Chronic Degenerative Disease and Hypersensitivity, Volume 1 William J. Rea,Kalpana Patel,2010-06-18 The clinical approaches to the chronic degenerative diseases that drain our resources and compromise our well being have become almost exclusively symptom focused The common wisdom is that they are idiopathic with final outcomes to be managed rather than prevented or cured That they are potentially reversible rarely enters into any discussion b October 2023 - Surplus Record Machinery & Equipment Directory Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD October 2023 issue Vol 100 No 10 **Athlete Transitions into Retirement** Deborah Agnew,2021-08-12 Transitions in sport can be either normative relatively predictable or non normative less predictable and are critical times in the development of athlete s careers Whilst retirement from sport is inevitable the timing of retirement can be less predictable If an athlete copes well with the transition they may be better able to adjust to life after sport However not coping with the transition can lead to a

crisis and negative consequences for the athlete Transition periods from sport and in particular retirement from sport have been identified as high risk periods for athletes in terms of psychological distress However circumstances surrounding the athlete s retirement are a critical factor in the transition into life after sport Voluntarily retiring from sport for example leads to a smoother transition than being forced into retirement through injury or deselection Research indicates that retirement from sport should be seen as a process rather than a single moment with many athletes taking up to 2 years to successfully transition out of sport Currently there are few bodies of work that are solely devoted to retirement transition Athlete Transitions into Retirement Experiences in Elite Sport and Options for Effective Support provides contemporary viewpoints on athlete transitions from elite sport in a global context This volume is a collaboration of research from leading authors around the world offering global perspectives to athlete transitions into retirement and is key reading for both researchers and practitioners in the fields of Sport Psychology and Coaching as well as the Athletes themselves Internationalised Constitution Making and State Formation Katrin Seidel,2025-03-31 This book presents an in depth and nuanced interdisciplinary and comparative analysis of post conflict constitution making in South Sudan and Somaliland exploring the ways in which the two emerging states negotiate statehood in a globalised world It critically examines the transfer of international constitution making models as part of international rule of law promotion frameworks Specific emphasis is placed on the socio cultural translation dynamics of these models in conflict settings The comparative study explores the tensions between state sovereignty and international interventions examining whether international constitution making involvement fosters the production of societal consensus or inadvertently impedes efforts to achieve stability and peace By focusing on constitutional law making the book sheds light on how normative ideas are transformed in negotiations and opens up new analytical avenues for re thinking conventional constitution making practices It critically reconsiders the assumption that every emerging state requires a written constitution alongside the state centred notion of sovereignty underpinning this paradigm Additionally the study addresses the power and knowledge hierarchies inherent in international interventions providing empirical data from post conflict African contexts The book will be of interest to academics researchers and policy makers working in the areas of comparative public law constitutionalism sociology of law anthropology legal geography international relations political science and African studies **May 2023 - Surplus Record Machinery & Equipment Directory** Tom Scanlan,2023-05-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD May 2023 issue Vol 100 No 5 **Elvis and the Memphis Mafia** Alanna Nash,2012-02-01 A monumental oral biography filled with raucous

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