

FRONT FENDER REPLACEMENT —F-100 THROUGH F-700 AND B-SERIES

1. Clean the dirt from the fender retaining bolts and nuts with a wire brush. Remove from the fender the bolt located at the bottom of the door hinge pillar (Fig. 1).

2. From inside the cab, remove from the fender the upper bolt at the hinge pillar (Fig. 1).

3. Remove the bolts retaining the fender to the headlight splash panel.

4. Remove the bolts and nuts that hold the grille lower and upper panels to the fender.

5. Remove the headlight door and remove the bolt retaining the fender to the grille.

6. Remove the fender to apron support nuts and bolts.

7. Remove the cowl bracket to fender screws, the weatherstrip at the rear edge of the fender, and the fender lower extension panel, if so equipped.

8. Remove the fender apron nuts

and bolts along the top of the fender, and remove the fender assembly.

9. Apply caulking cord to the fender apron and the front air deflector.

10. Install the fender weatherstrip and the fender lower extension panel to the new fender, if so equipped.

11. Position the fender assembly, and loosely install the fender apron nuts and bolts along the top of the fender.

12. Loosely install the cowl bracket to fender screws.

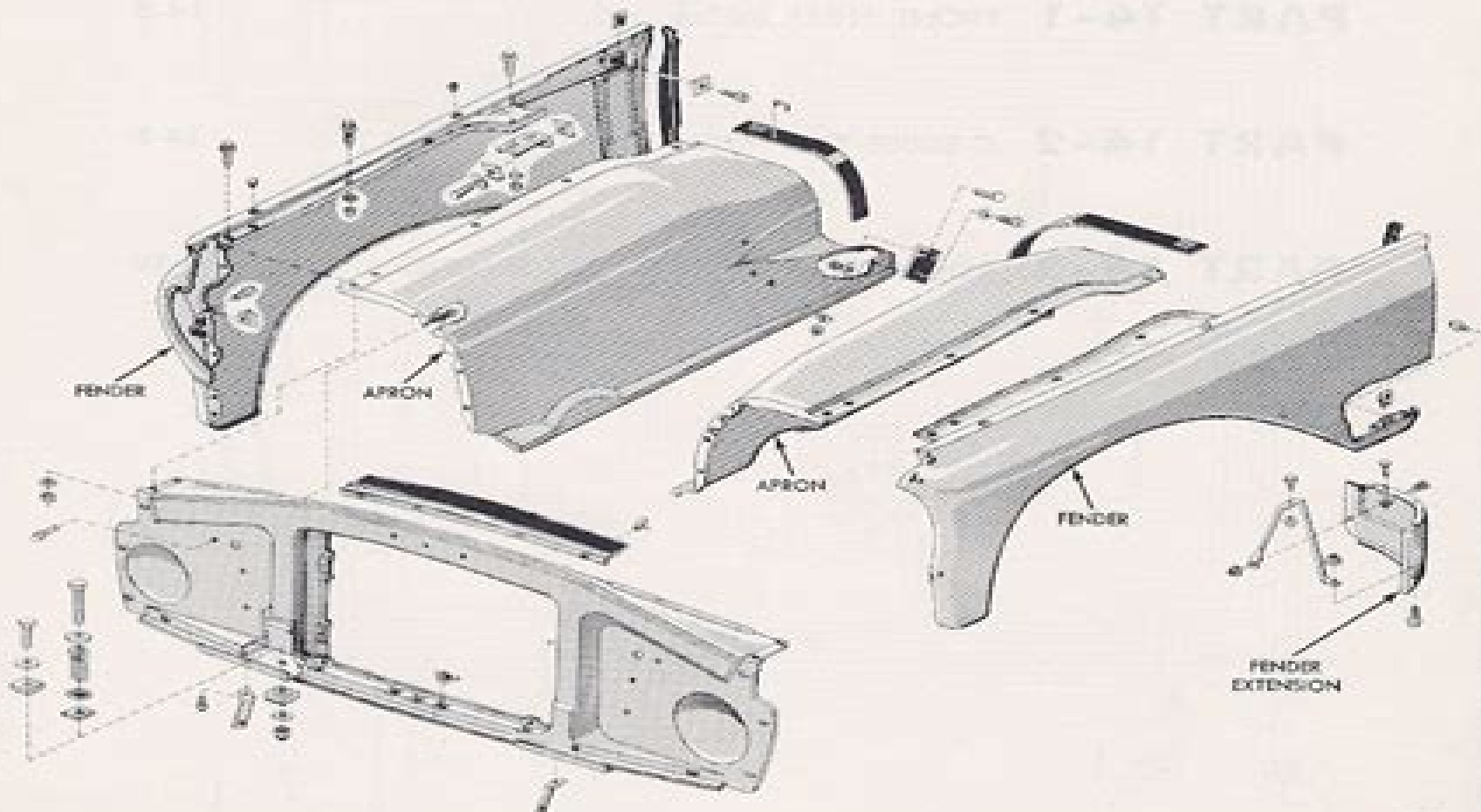


FIG. 1—Front Fenders—F-100 through F-700 and B-Series

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